

Veta 7.0 User's Manual

Intelligent Construction Data Management

Many Systems ONE SOFTWARE











Veta 7.0 User's Manual

TABLE OF CONTENTS

Introduction	9
Installation	11
System Requirements	11
Installation Procedure	11
Getting Started	14
Opening Veta	14
New Project	14
Opening a Project or Data File	18
Using the Menu bar and Toolbars	19
Viewer	21
Map Configuration	21
Data Configuration	24
Legends	27
Data Files	31
Alignment	33
Types of Alignments	33
Adding an Alignment	34
Viewing Alignment Files	35
Filters	36
Filter Groups	36
AASHTO PP81-18 Filter Naming Template	37
Other Naming Templates	38
Calibration Functions	39
Data Filters	40
Compactor	41
Thermal Profiler	48
Dielectric Profilers	49
Operation Filters	50

Common	54
Compactor	69
Thermal Profiler	71
Dielectric Profiler	75
Override Filters	77
Filter Defaults	80
Veta Defaults	81
Common	81
Compactor	81
Dielectric Profiler	81
Thermal Profiler	81
Spot Tests	82
Compactor - Trial Section	82
Compactor - Individual Passes	83
Compactor - Final Coverage	84
Thermal Profiler	84
Dielectric Profiler	84
Adding Spot Tests	85
Analysis	87
General Setup	87
Filter Groups	87
Compactor Setup	93
Radius	93
Sublot Length	93
Sources	94
Analysis Options	94
Data	94
Thermal Profiler Setup	95
Paver Stops	96
Temperature Specifications	96
Dielectric Profiler Setup	97
Results	97

Compactor	98
Thermal Profiler	108
Dielectric Profiler	112
port	113
Report Dialog Box	113
DF Reports	114
Sources	114
Measurements	114
Analysis	
General	114
xcel Reports	114
- ext	115
	Dielectric Profiler Dort Report Dialog Box PDF Reports Sources Measurements Analysis General

TABLE OF FIGURES

Figure 1. Veta supports automatic wireless transmission for many vendor systems	
Figure 2. User's agreement window	12
Figure 3. Installation folder window	
Figure 4. Add data button	15
Figure 5. Add data window. Select the correct coordinate system before importing data	17
Figure 6. Add data window. The general map area of data is displayed	18
Figure 7. Open an existing project	19
Figure 8. General layout and overview of Veta toolbars and functions. Map display shown is two ver	rtical
maps	20
Figure 9. Map toolbar.	21
Figure 10. Legend toolbar	21
Figure 11. Two vertical maps are shown	22
Figure 12. The aerial map view shows bridge features	23
Figure 13. The mini-map provides a data overview for large data sets	23
Figure 14. Compactor and thermal Profiler data drop-down menumenu	
Figure 15. Dielectric profiler data drop-down menu	
Figure 16. Temperature change shows the difference in temperature between the selected pass and	d the
pass prior	
Figure 17. Current coordinate system and location of the cursor	
Figure 18. Project properties box	
Figure 19. Viewing pass count data individual pass 01	
Figure 20. Legend customization box. The data shown are compactor pass count	28
Figure 21. Legend used for viewing thermal profiler data (top) is the same legend used to generate	
thermal profiler during analysis (bottom)	
Figure 22. Legend box	30
Figure 23. Data files screen. The example shows four data sets. One thermal profiler data set is	
highlighted/selected. Data header information is shown on the left.	
Figure 24. Available elements in an example .kmz alignment file	
Figure 25. Available elements in example LandXML alignment file.	
Figure 26. Add alignment files using the add data button.	
Figure 27. The alignment screen can be used to identify different elements in alignment files. Elements	
can be renamed or deleted by right-clicking on the element	
Figure 28. Filter group control bar	
Figure 29. Options under the create filter button.	
Figure 30. Filter group manager box	
Figure 31. Filters tab is located under the options icon on the file toolbar.	
Figure 32. Create a calibration function for DPS	
Figure 33. Naming a calibration function and inputting the linear coefficient and constant	
Figure 34. Data shows possible roller mobilization that does not apply to production rolling	17

Figure 35. If no location boundary data is available, a reasonable minimum temperature data filter m	nay
be used to remove the data	43
Figure 36. IC pass count data appears to have consistent coverage at 4 passes	44
Figure 37. Viewing only vibratory passes reveals a pass count of 3 vibratory passes. Areas of red and	
orange are the result of turning off vibratory compaction too early or turning them on too late	44
Figure 38. Final coverage shows areas of overlap (dark blue) and a "ghost pass" (light blue) in the no	rth
pass	
Figure 39. Pass count filter applied	
Figure 40. Applying combined pass count filters and compaction mode filters	47
Figure 41. Areas where temperatures are less than 180°F. Possibly caused by workers on the mat	48
Figure 42. Thermal Profiler minimum temperature of ≥ 180°F used to remove invalid data	
Figure 43. Creating an operation filter.	
Figure 44. New operation filter with warning flags.	51
Figure 45. Selecting the boxes next to the data lot name and imported file name under common and	1
compactor, respectively, activates the operation filter for all selected files	
Figure 46. Checking the use all box selects all files	53
Figure 47. Using the offset source to select an alignment file, alignment, and line to use as a boundary	ry.
	55
Figure 48. Start and stop offsets and stationing are used to select a boundary on the northbound out	
driving lane	
Figure 49. Selecting custom in the location filter source dialog box populates an empty coordinate bo	
Figure 50. Hand collected coordinates (including headers) are copied from an excel sheet and pasted	
into the coordinate box in Veta. Note: only partial coordinate data shown. The data has been sorted excel to create a clockwise circle.	
Figure 51. Pasted coordinates create a boundary for the data under the common location filter	
Figure 52. Location filter removes unwanted data from the thermal profiler data (shown in gray in the	
top map) due to low accuracy GPS used on thermal profiler equipment.	
Figure 53. Data files screen for a sample project. Four total data files are included in the project	
Figure 54. Aerial maps reveal two bridges that were not part of the project.	
Figure 55. Operation filters are illustrated in the left filter panel.	
Figure 56. Filtered data for April 25. Location coordinates for Section 2 are illustrated.	
Figure 57. Users can select custom endpoints for sublot generation.	
Figure 58. Navigating to the end of the data using the last location speed button.	
Figure 59. Custom endpoints are used for each location filter. Location filter corresponding to the da from April 25 Section 2 illustrated	
·	
Figure 60. Filtered data with data loss at Dixon Ave.	
Figure 61. Selecting points at each corner of exclusion. Note the coordinates populating in the lower box. The last corner is about to be selected in the lower left.	
Figure 62. Exclusion "snapped" to location filter. Data were excluded after applying the exclusion	
Figure 64. Search box	
Figure 64. Search box	/ I

Figure 65. All sensors selected. Note the cold edge on the north end of the profile	72
Figure 66. Sensors 1 and 2 were removed. This corresponds to two units of vendor-specific grid spa	cing
(typically 4-12 inches)	73
Figure 67. Cold edge on the north side of the paved mat from the adjacent existing pavement. A rid	e
bracket is shown from the contact ski	74
Figure 68. Cold Edge & Ride Bracket Filter used to filter data before analysis	74
Figure 69. Viewing the air voids data after selection of calibration function	76
Figure 70. Compactor temperature maps. Pass one is shown on the left and final coverage is shown	on
the right	78
Figure 71. An override filter is created for pass count 1	79
Figure 72. Options located in the file toolbar.	80
Figure 73. Filter Defaults customization box.	80
Figure 74. Spot tests screen	82
Figure 75. Tooltips in the spot test screen	83
Figure 76. Compactor individual passes tab.	84
Figure 77. Adding a spot test manually using the add button and copying the data to the clipboard.	85
Figure 78. Pasted data into an excel spreadsheet.	86
Figure 79. Populated data with extra columns removed	86
Figure 80. Analysis set up screen. Navigate analysis options in the left control bar	87
Figure 81. Sublot temperature analysis using standard filter group. Data represents final coverage	88
Figure 82. Applying an override filter to the standard filter group.	89
Figure 83. Sublot temperature analysis using override filter. Data represents pass one data	90
Figure 84. Setting up analysis with multiple filter groups.	91
Figure 85. Analysis results using multiple filter groups	92
Figure 86. Compactor setup screen.	
Figure 87. Cumulative specification for ICMV	94
Figure 88. Individual specification for compactor temperature analysis.	95
Figure 89. Thermal profiler setup screen	96
Figure 90. Thermal profiler temperature specification setup	97
Figure 91. Expanding the overall results	98
Figure 92. Coverage results	99
Figure 93. Overall results for ICMV	100
Figure 94. Correlation curve showing the relationship between core density data and ICMV	101
Figure 95. Sublot summary results	102
Figure 96. Sublot summary compaction curve tab results.	103
Figure 97. Sublot summary compaction tab results for comparing consistency	104
Figure 98. Sublot coverage results	105
Figure 99. Sublot quality control results for the mean speed.	106
Figure 100. Distribution tab sublot data details.	107
Figure 101. Mean tab sublot data details.	107
Figure 102. Acceptance tab sublot data details (used for cumulative specification only)	108
Figure 103. Thermal profile results	109

Figure 104. Paver stops results.	110
Figure 105. Thermal profiler differential specification results	
Figure 106. Thermal profiler semivariogram index specification results.	112
Figure 107. Report dialog box	113

INTRODUCTION

Veta is a geospatial software tool for Intelligent Construction Data Management (ICDM). Veta's functionality includes viewing and analyzing intelligent compaction (IC), paver-mounted thermal profiling (PMTP), and dielectric profiling system (DPS) data. Data is viewed on a map of the site. Veta can perform various statistical analyses and create reports. This guide includes steps for viewing, editing, and analyzing data using Veta.

An intelligent construction data flow consists of data collection, data transfer, and data processing. Data is increasingly being collected and stored via wireless transmission to vendor-specific cloud servers. The data can be downloaded from vendor software into a compatible data file and imported into Veta. Alternatively, Veta supports direct import through select vendor cloud servers, as illustrated in Figure 1. Veta supports direct download for the following vendor systems:

- MOBA
- Topcon
- Trimble
- Vögele

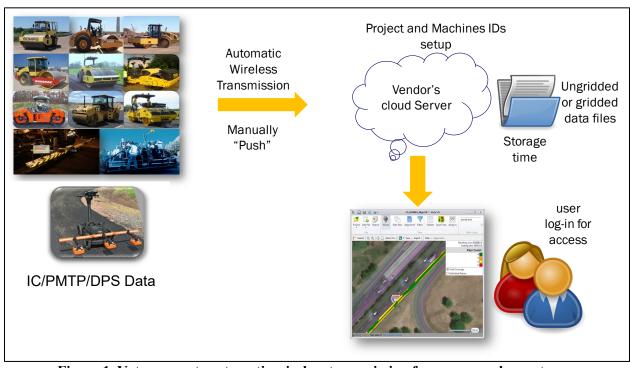


Figure 1. Veta supports automatic wireless transmission for many vendor systems.

Data collected by the machine can be manually downloaded using a USB drive from the onboard computer. This method is not preferable, as using wireless transmission generally leads to less data loss and more secure transfer. Users should be trained using vendor-specific procedures for viewing and exporting data to Veta compatible format.

Veta users should visit https://www.intelligentconstruction.com/ for more details and support regarding intelligent construction basics and intelligent construction data standards. This site includes several supplemental documents to support the use of intelligent construction technologies. The intellectual property rights of Veta are owned by the Minnesota Department of Transportation and The Transtec Group.

Intelligent construction technology is advancing rapidly – and so is Veta. It is recommended that users check https://www.intelligentconstruction.com/ often for the latest software updates. Users can subscribe to Veta updates for notification by email when new versions of Veta are available.

Users should reference and become familiar with agency specifications and protocols. Relative AASHTO standards include the following:

- AASHTO PP 80-20 Standard Practice for Continuous Thermal Profile of Asphalt Mixture Construction.
- AASHTO PP 81-18 Standard Practice for Intelligent Compaction Technology for Embankment and Asphalt Paving Applications.
- AASHTO MP 39-19 Standard Specification for File Format of Intelligent Construction Data.
- AASHTO PP 98-20 Standard Specification for Asphalt Surface Dielectric Profiling System using Ground Penetrating Radar.

INSTALLATION

System Requirements

Veta runs on PCs or PC emulation. We recommend the following minimum requirements for optimum performance:

- 2 GHz processor
- 4 GB RAM (but 8 GB is better)
- 1024x768 display resolution
- Windows 10 v1903 (minimum supported operating system)

Veta 7.0 is only available in a 64-bit version for Windows 10. Microsoft .NET Framework 4.8 is required. If you are running a current version of Windows 10, the required .NET should already be installed.

An Internet connection and access to the following websites (as applicable) are required for full functionality:

- Maps https://dev.virtualearth.net
- MOBA thermal data download https://moba.paveir.com
- MOBA compaction data download https://www.moba-development.de/
- Topcon data download https://www.sitelink3d.net
- Trimble data download https://myconnectedsite.com/
- Vögele data download https://wwshare.services.wirtgen-group.com/

Veta will still run without an internet connection, but direct download and base map features will not function.

Installation Procedure

Previous versions of the same software "family" will be automatically uninstalled. For example, a new 7.0.xx will uninstall previous 7.0.xx versions but will not uninstall 6.0.xx versions. The two version "families" can co-exist side-by-side.

You must have sufficient privileges to install applications on your computer. If you receive an error message during the installation, ask your administrator to install the software for you. If your administrator is also unable to install the software, then please <u>contact us</u>.

Users can uninstall versions of the software through the Programs and Features in the Windows Control Panel.

Step 1. Download the .msi setup file from https://www.intelligentconstruction.com/veta/. Open the file to execute the install.

Step 2. The Veta End-User License Agreement screen will automatically display (reference Figure 2). Read the Agreement and select "I accept the terms in the License Agreement." Click the Next button to continue the process.

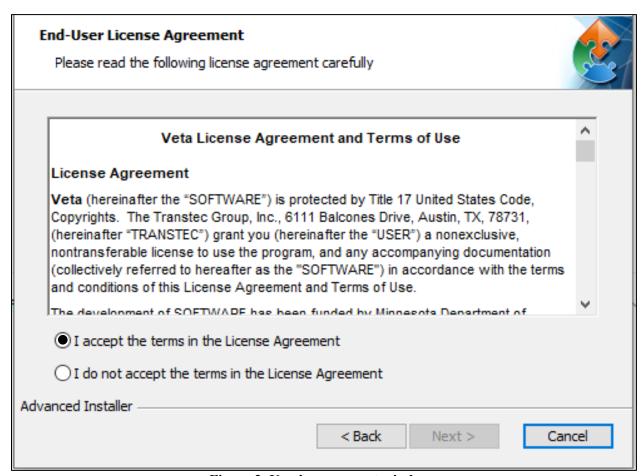


Figure 2. User's agreement window.

If you are re-installing the same version, the "Modify, Repair, or Remove installation" window will show up instead. Select the desired action and proceed. The following steps show only for the new installation process.

Step 3. The "Select Installation Folder" prompts you to either use the default installation folder (recommended) or select a different folder (reference Figure 3). Click the Install button to complete the process.

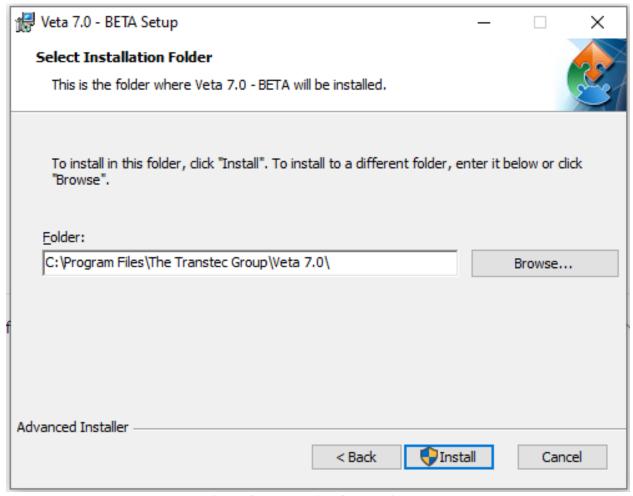


Figure 3. Installation folder window.

Step 4. The installation process may take a moment while the progress bar shows the installation status. If prompted, allow Veta to make changes to the computer. When the installation is complete, the final window of the Veta Installation Wizard will display. Click Finish.

Step 5. Navigate to Veta and launch the application to begin. Locate Veta by typing "Veta" in the Windows toolbar. Users may elect to pin Veta to the toolbar or desktop for easy access.

GETTING STARTED

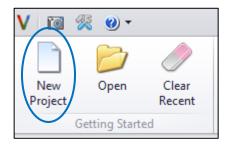
Opening Veta

The Veta welcome screen gives options for a **New Project**, or to **Open** an existing project.

Projects created in previous versions (5.2 or newer) of Veta should work in new versions of Veta, but projects created in newer versions of Veta may not work in older versions of Veta.

New Project

1. Click **New Project.** Veta automatically prompts for a new file name. Enter a file name to save the project or click cancel if you do not wish to save the project.



- 2. Select the Add Data button, as shown in Figure 4. The available options include:
 - Add data files (add manually from a local hard drive or USB drive).
 - Download from MOBA (IC).
 - Download from MOBA (PMTP).
 - Download from Topcon.
 - Download from Trimble.
 - Download from Vogele.

Login credentials for direct download are vendor-specific. Users must request login credentials from their vendor. If no login credentials are available, select **Add data files** and navigate to the location on the computer where the files are saved. Select the file/s and click **Open**. To select more than one file, hold down the **Ctrl** key during file selection. Zipped files may be imported directly without extracting files. It is recommended that zipped files are used, as they take up less storage space. However, do not zip multiple files together (e.g., do not zip multiple days of data in one folder or multiple machine data files in one folder). **Veta will only read the first data file in a zipped folder.** Some vendors will include multiple machines in one data file – this is acceptable and can be imported as one file into Veta.

Only import like data files simultaneously. For example, if IC and PMTP files are available for a project, only import IC files with like coordinate systems first. Then, additional data types can be imported using different coordinate systems, as shown in Step 4.

Only "All-passes" files should be imported into Veta. Older versions of Veta supported vendorsupplied "Final Coverage" files. These are no longer supported, and final coverage is calculated in Veta for all IC vendors. Final coverage is further described in subsequent sections of this guide.

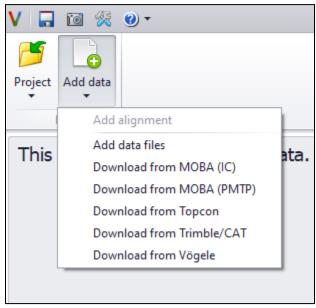


Figure 4. Add data button.

Veta supports files from any vendor that use the standard file format defined by AASHTO MP 39. Below are the known file types provided by vendors that are supported by Veta. Additionally, files can be provided in compressed form (GZIP or ZIP), with the limitation that only one file is stored in each compressed file.

IC

Features	BOMAG	Caterpillar/ Trimble	Dynapac	Hamm/ Wirtgen
Filename extension(s)	*.csvr, *.csva	*.csv	*.txt	*amd.vexp
Text/Binary	Text	Text	Text	Text
Raw Ungridded	✓			
Geographic GPS data (Lat./Long.)		✓	✓	✓
Grid data (Northing/Easting)	✓	✓	✓	
Coordinate system in header	✓		✓	✓
Typical mesh size (horizontal)	0.2m X 0.2m	0.34m X 0.34m	0.4m X 0.4m	0.3m X 0.3m

IC (Continued)

Features	Sakai/ Topcon	Volvo	МОВА	Leica
Filename extension(s)	*.pln	*.csv	*.csv	*.cgt
Text/Binary	Text	Text	Text	Text
Raw Ungridded			✓	✓
Geographic GPS data (Lat./Long.)			✓	✓
Grid data (Northing/Easting)	✓	✓	✓	
Coordinate zone in header	✓		✓	✓
Typical mesh size (horizontal)	0.2m X 0.2m (ungridded) 0.3m X 0.3m (gridded)	0.3m X 0.3m	0.25m X 0.25m	NA

PMTP

Features	MOBA PAVE-IR	Vogele RoadScan	Caterpillar/Trimble Thermal Camera	TOPCON Thermal Mapper
Filename extension(s)	*.log, *.paveproj	*.CSV	*.tds	*.tds
Text/Binary	Binary	Text	Binary	Binary
Raw Ungridded	✓	✓	✓	✓
Geographic GPS data (Lat./Long.)	✓	√	✓	✓

DPS

Features	GSSI Rolling Density Meter (RDM)	ESS Asphalt Density Gauge
Filename extension(s)	*.tds	*.tds
Text/Binary	Binary	Binary
Raw Ungridded	✓	✓
Geographic GPS data (Long./Lat.)	✓	✓

- 3. Verify the auto-detected GPS coordinate information. Correct or enter any missing information for the coordinate system and units (if applicable). All supported coordinate systems can be found in the drop-down menu, as shown in Figure 5. Supported coordinate systems include:
 - GRS80-based (WGS84, NAD83)
 - Australia GDA94, MGA94, GDA2020, MGA2020
 - New Zealand GD 2020 and TM 2020
 - Minnesota Counties
 - Oregon Coordinate Reference System
 - State Plane (NAD83)
 - UTM
- 4. Choose whether to save the project after adding data files using the **Save project** switch. Then click **Add Files.** The data will appear in the map display shown in Figure 6. If the data appears invalid on the map, check that the coordinate system and units are correct. If the data looks correct, click **OK.**

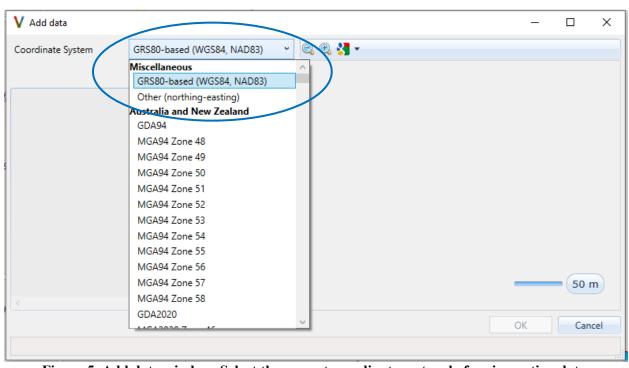


Figure 5. Add data window. Select the correct coordinate system before importing data.

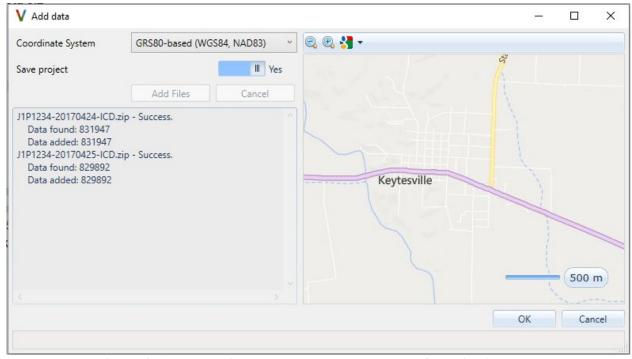


Figure 6. Add data window. The general map area of data is displayed.

5. Import additional data files to the project by selecting the Add data button. Choose from the available list of options. If no direct download login credentials are available, select Add data files and navigate where the data files are stored. Repeat step 3 for all data files. Multiple data types collected using different coordinate systems may be imported to one project. Each import should have the same data types and coordinate systems.

Opening a Project or Data File

Click the **Open Project** button as illustrated in Figure 7 to browse to an existing Veta project file (*.vetaproj), or data file. Alternatively, select a recent project listed on the home screen. Users can also "drag and drop" a Veta Project file or data file to the empty Veta window.

Opening data files directly instead of creating a new project is (slightly) more efficient when using manual data import options. Another option is simply to drag-&-drop data files from File Explorer to the Veta software. This automatically launches the data import wizard illustrated in Figure 5.

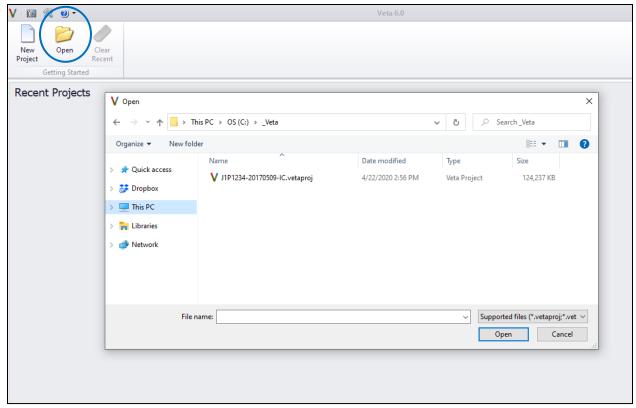


Figure 7. Open an existing project.

Using the Menu bar and Toolbars

The general layout of Veta and the name and description of each toolbar is illustrated in Figure 8. Users should become familiar with the layout and description of each toolbar and icon. The functions of different toolbars and icons are described in relevant chapters.

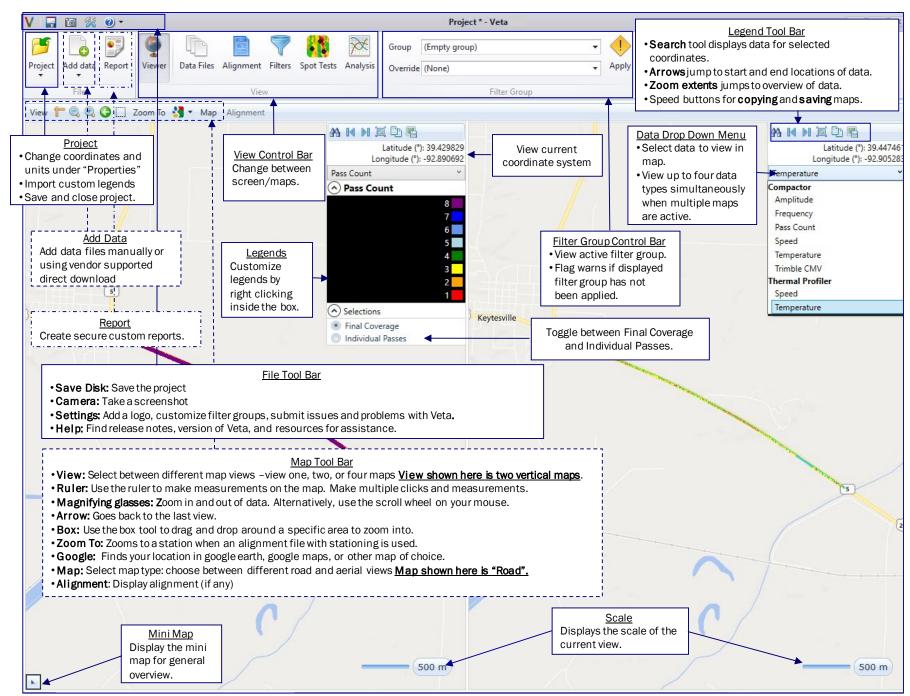
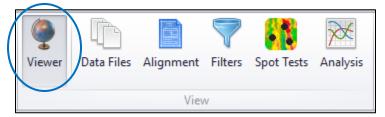


Figure 8. General layout and overview of Veta toolbars and functions. Map display shown is two vertical maps.

VIEWER



Click the **Viewer** button on the main toolbar to use the viewing feature. The purpose of the Viewer **screen** is to view the data. The **Viewer** screen will show a composite of all data files with any filters that have been applied (as further described in section **Filters**). Different views can be customized using the **Map Toolbar**(Figure 9) functions, and **Legend toolbar** (Figure 10) functions as described below.

Changes made in the Viewer screen only change the visualization of the data. They do not filter the data. Filtering data is described in subsequent sections.

Map Configuration

Maps can be configured to view multiple data sets simultaneously. For example, a user may find it helpful to view IC breakdown temperature maps alongside thermal profiler temperature maps to visualize the loss of surface temperature between the paver screed and first roller pass. Another useful scenario is to view IC pass count data alongside the intelligent compaction measurement value (ICMV) data to view the relationship between stiffness and pass count. There are various other useful viewing configurations. To change the map view, select the configuration of choice under the **View** dropdown menu in the **Map toolbar**. Figure 11 shows two vertical maps.



Figure 9. Map toolbar.

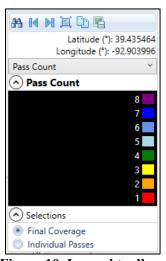


Figure 10. Legend toolbar.

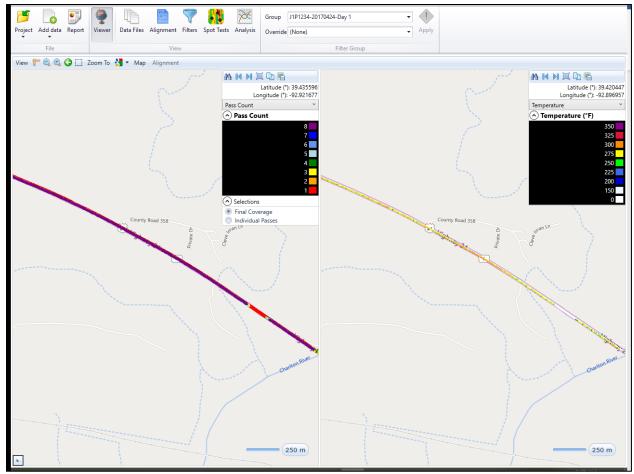


Figure 11. Two vertical maps are shown.

Users can change the map type by selecting an option for the **Map** drop-down menu in the **Map toolbar.** Users may find it useful to view aerial maps to identify bridges and other features. For example, viewing the example data using aerial maps shows a bridge within the project. The bridge abutments are visible in the aerial view, as shown in Figure 12. This explains the IC and thermal profiler data anomalies, as the bridge deck was skipped during paving.

Other useful icon functions on the Map Toolbar are described in Figure 8.

Users may pan the data by clicking and dragging the mouse. Scroll bars on the computer mouse work for zooming in and out. Other useful zoom tools include the dashed box illustrated in Figure 9. Use this tool to draw a box around the desired zoom-in location. The zoom extents button, located on the legend toolbar shown in Figure 10, can be used to show the entire extent of data. The first and last location buttons are located next to the zoom extents button and zoom to the first and last data points.

Users may find the mini-map useful for navigating data spanning large areas. The mini-map is activated by clicking the triangle button in the lower-left corner of the map, as shown in Figure 13.

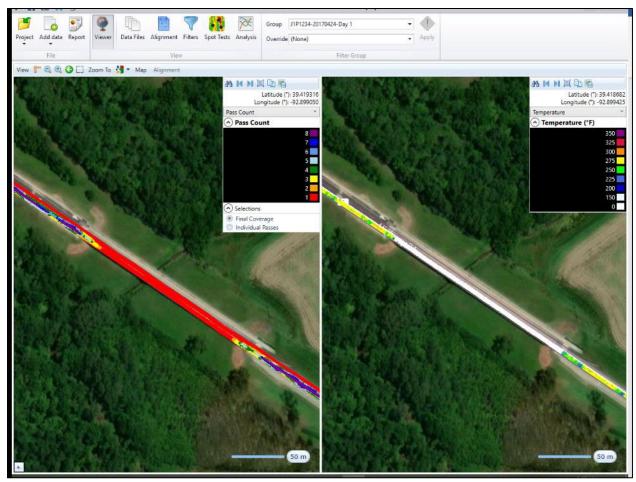


Figure 12. The aerial map view shows bridge features.

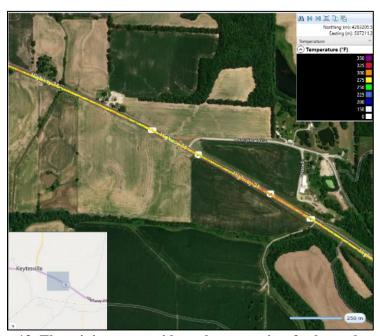


Figure 13. The mini-map provides a data overview for large data sets.

Data Configuration

Users can view and customize data and legends using the **Legend toolbar**, as illustrated in Figure 8. Examples of **Compactor** and **Thermal Profiler** data are shown in the drop-down menu in Figure 14. Available types of **Dielectric Profiler** data are shown in Figure 15. Users can view up to four types of data simultaneously when four maps are selected in the **View** drop-down menu. Available data may vary by vendor. Users can check with their equipment vendor to learn more about the data included in their data files. Data types are briefly described in section **Data filters and Data Descriptions**.

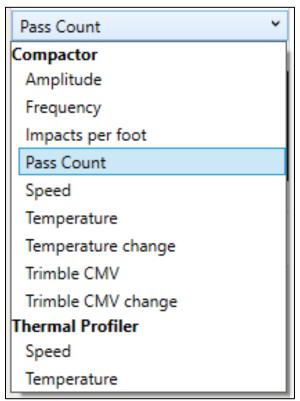


Figure 14. Compactor and thermal Profiler data drop-down menu.

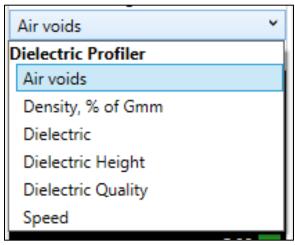


Figure 15. Dielectric profiler data drop-down menu.

The **Compactor** data displayed in Figure 14 shows an option to view Trimble CMV. ICMV definitions and values vary by the equipment vendor. Other types of ICMV and more information regarding ICMV values can be found in supplemental documents at www.intelligentconstruction.com.

Veta only supports one type of ICMV per data file. Some vendors may provide a choice of different types of ICMVs or multiple ICMVs. Users should consult with their vendors to ensure their equipment is set up to collect and view the desired ICMV.

The **Compactor** temperature change and ICMV change data are only valid for individual pass data on pass count two or greater. This data displays the change in value (temperature or ICMV) compared to the pass before it. For example, Figure 16 shows the temperature change between pass three and four. If multiple individual passes are selected, the temperature change related to the highest selected pass and the previous pass is shown.

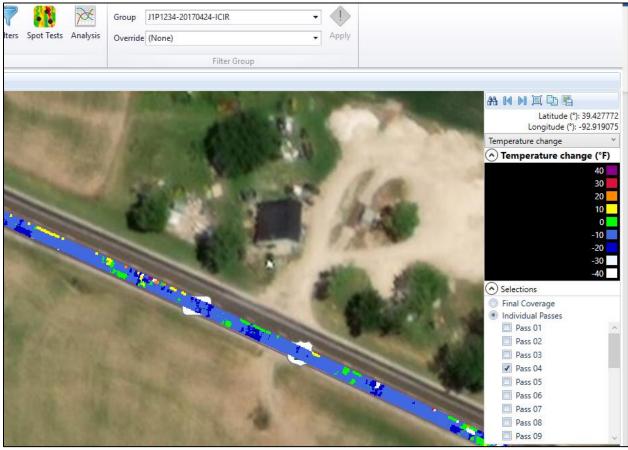


Figure 16. Temperature change shows the difference in temperature between the selected pass and the pass prior.

The current selected coordinate system is shown at the top of the **Legend toolbar** shown in Figure 17. The display shows the location of the cursor as the user navigates Veta.

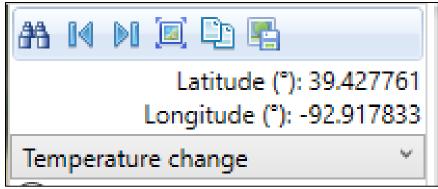


Figure 17. Current coordinate system and location of the cursor.

Users can toggle between applicable coordinate systems by selecting **Properties** under the **Project** button. Figure 18 shows the Project Properties box. Users can select applicable coordinate systems by scrolling through the list and selecting all applicable coordinate systems. Selecting coordinate systems from this list populates the **Coordinate System** drop-down menu. The coordinate system that is selected in the drop-down menu is the active coordinate system shown in the maps. Users may also select the coordinate **Location unit** of choice (US Survey Feet, Meters, or Feet). Users may display all data in **SI units** (e.g., temperature (°C/°F), speed (mph/kph), etc.) by marking the box next to **SI units**. If an alignment file with stationing is used, the station interval can be customized in the **Station interval** box.

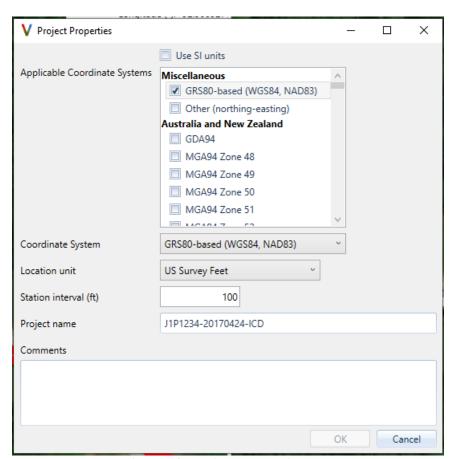


Figure 18. Project properties box.

Compactor data, or IC data, can be viewed as final coverage or by individual passes by toggling between the **Final Coverage** and **Individual Passes** buttons. Figure 19 shows Compactor individual pass 01 data. Final coverage is calculated in Veta and can be described as a "layer" containing the final compaction data. Some data metrics are only relevant to vibratory data (ICMV, amplitude, frequency, impacts per foot). Final coverage for these metrics will include data from the last vibratory pass.



Figure 19. Viewing pass count data individual pass 01.

Legends

Each data type has a default legend. Legends can be customized. To customize a legend, right-click within the black box of any data type legend and select **Customize**. The **Legend** customization box is shown in Figure 20. Users can add and delete data thresholds using the **Add** and **Delete** buttons. Threshold values are typed manually into the box. Users can select the color of choice for each threshold value.

FHWA completed a technical brief on Color-Coded IC Maps for Consistent Visual Data Interpretation in 2017. Users can consult this <u>technical brief</u> for recommendations on customizing legends.

The legends used in the **Viewer** maps are also used in several of the analysis screens. For example, the **Thermal Profiler Temperature** legend is the same legend used for viewing the thermal profile during analysis. This is illustrated in Figure 21. Users may choose to use more detailed legends to capture more

details within the thermal profiler. Additionally, the **Compactor Pass Count** legend is the same legend used for coverage pie charts. Using a pass count legend that reflects the target pass count will make coverage chart results easier to interpret, as further described in the section on **Analysis**.

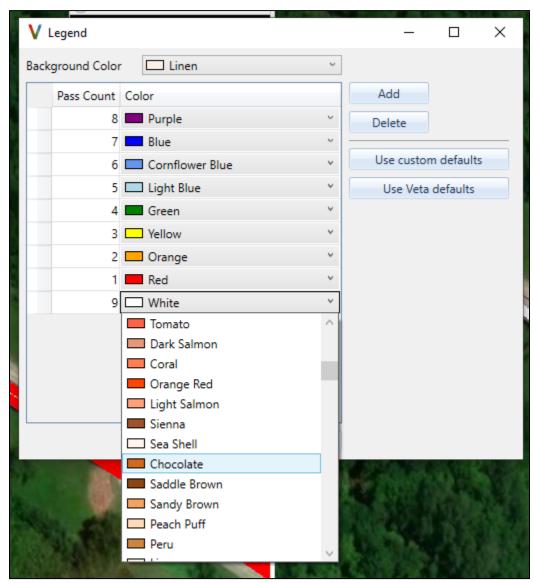
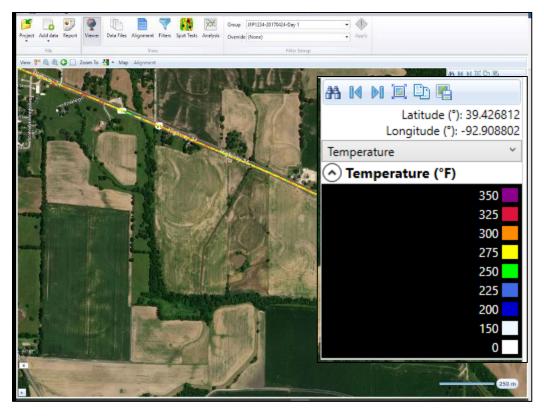


Figure 20. Legend customization box. The data shown are compactor pass count.

Note that the background color can be changed to a color of choice using the **Background Color** drop-down menu. The background color is displayed when the base map is turned off.



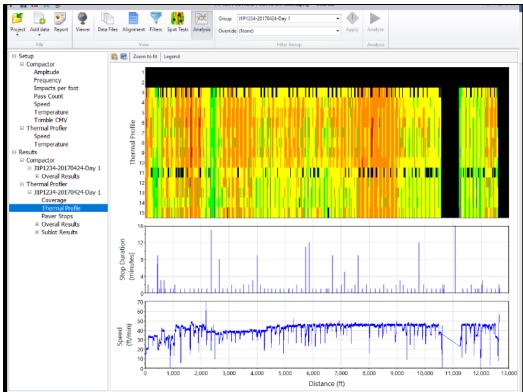


Figure 21. Legend used for viewing thermal profiler data (top) is the same legend used to generate thermal profiler during analysis (bottom).

Customized legends can be saved and imported to future projects. Saving and importing legends is performed by selecting **Legends** under the **Project** drop-down menu. The Legends box is shown in Figure 22.

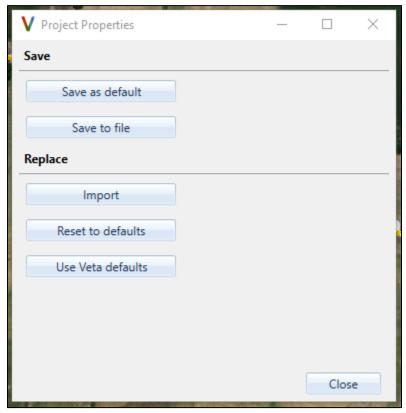


Figure 22. Legend box.

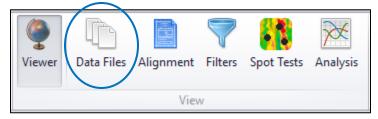
After the user has customized all of the legends for the project (if desired), the legends can be saved as a .xml file by selecting **Save to file**. This will bring up a dialog box with a default name. The user can navigate to the desired location on their computer, where the legend will be saved.

Previously saved legends can be imported to new projects by selecting **Import** and navigating to the location of the previously saved legends.

Other functions in the legend box include saving the created legends to the default legends (**Save as default**), resetting the legends in the project to previously saved default legends (**Reset to defaults**), and finally, resetting the legends to the Veta default legends (**Use Veta defaults**). Users should be cautioned that using customized legends specific to a particular project may not translate well to other projects. For example, using a pass count legend that only shows 4 passes may not be visually useful if another project has an optimum pass count of 8.

The Veta default legends are a good starting point for new projects.

DATA FILES



The data files screen is similar to the viewer screen but shows each imported file individually (the viewer screen shows the composite data). Figure 23 shows an example of a project with two compactors' (ICD.zip) data files and two thermal profiler files (IRD.zip). Note that each day (April 24, 2017, and April 25, 2017) of data was imported separately as a zipped folder.

The same map and data configuration options available in the viewer screen are available in the data files screen. Figure 23 shows two vertical maps in an aerial view. Compactor pass counts are shown on the left map, and thermal profiler temperatures are shown on the right map. The left map shows a message of **No data matched the selected filter group**. This is because a thermal profiler data file is highlighted in the data files box, so compactor pass counts do not apply.

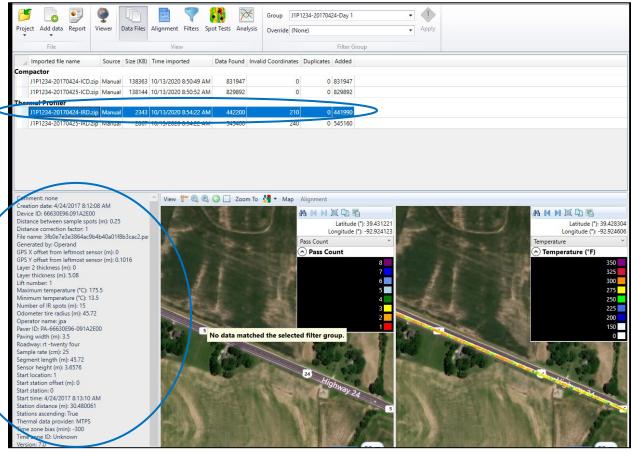
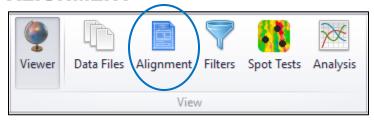


Figure 23. Data files screen. The example shows four data sets. One thermal profiler data set is highlighted/selected. Data header information is shown on the left.

The data files screen displays vendor-specific setting and header information (illustrated in Figure 23 left of the maps). The data shown in Figure 23 is specific to MOBA thermal profiler equipment. Users must edit and change the information and settings displayed here in their vendor equipment or vendor software. The data shown here may be useful for quality assurance checks to ensure the equipment has been set up correctly (e.g., paving widths, minimum and maximum temperatures, etc.).

Users can also note any invalid coordinates that were found, duplicate data added, file sizes, and other relevant information in the data file table.

ALIGNMENT



Types of Alignments

Alignment files can be imported and used to view, and filter data based on location. Veta supports .kmz files and LandXML files. Users should configure alignment files so that one element, or line, can be selected in Veta. Different alignments and descriptions are illustrated in Figure 24 and Figure 25.

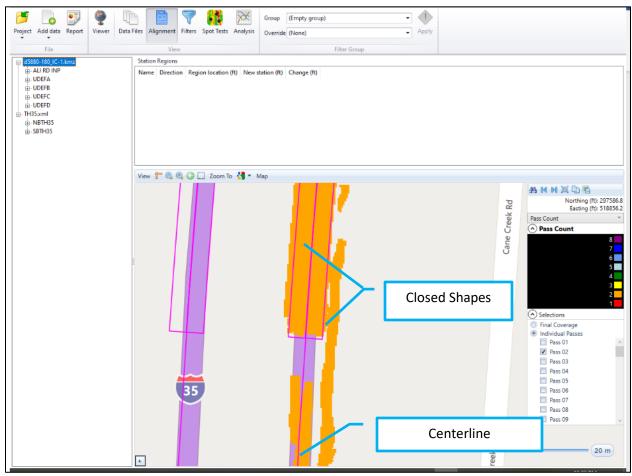


Figure 24. Available elements in an example .kmz alignment file.

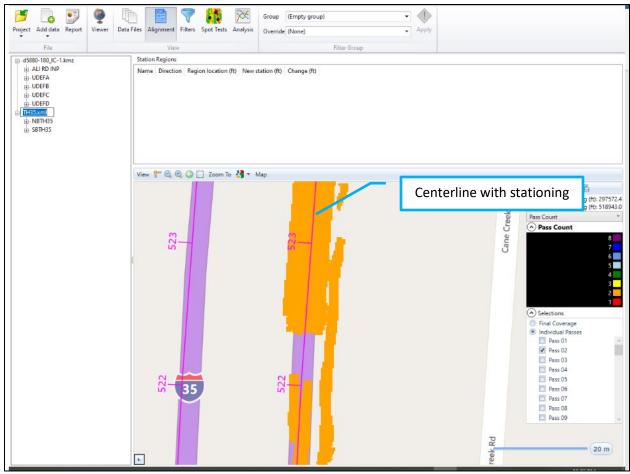


Figure 25. Available elements in example LandXML alignment file.

These elements can be used to filter data as further described in chapter **Filters**. Note that individual points or multiple elements cannot be combined in Veta to create location filters. Users should ensure their alignment meets one of the supported elements shown in Figure 24 and Figure 25.

Minnesota Department of Transportation (MnDOT) has many resources regarding the implementation of intelligent construction technologies and using Veta. MnDOT uses alignment files during analysis and provides manuals, guides, and videos on the <u>Advanced Materials & Technology</u> website.

Adding an Alignment

Alignment files are imported using the **Add data** button, as shown in Figure 26.

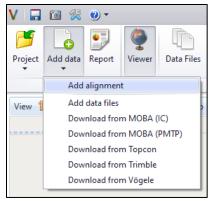


Figure 26. Add alignment files using the add data button.

Viewing Alignment Files

Alignment files are most commonly used to filter data based on location, as further described in chapter **Filters**.

The **Alignment** screen is used to view imported alignment files. Users can sort through and rename different elements (by right-clicking on them), as shown in Figure 27.

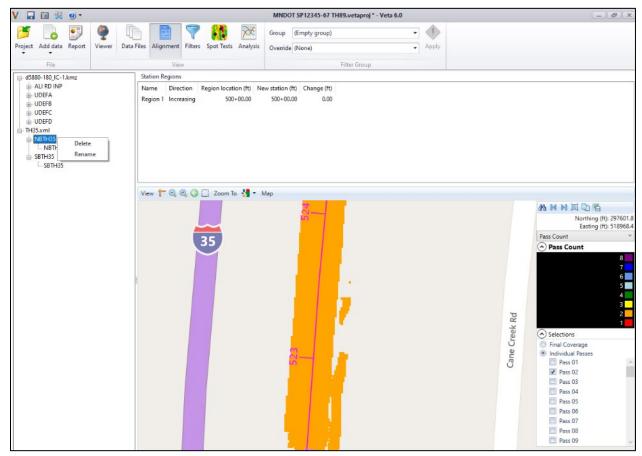
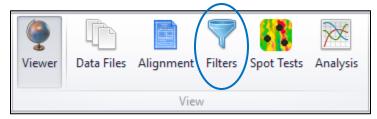


Figure 27. The alignment screen can be used to identify different elements in alignment files. Elements can be renamed or deleted by right-clicking on the element.

FILTERS



The filters screen includes powerful options that allow the user to filter the imported data so that an analysis that is both representative and accurate to the construction efforts can be performed. *Filtering data correctly is critical and almost always essential for the valid analysis of the data.*

Filter Groups

The first step in filtering data is always to create a filter group. Filter groups are containers that hold a selection of filters. Multiple filter groups can be created to analyze data according to different operation and data filters. Filter groups can contain multiple operation filters and one data filter. Analyzing multiple filter groups simultaneously is further described in chapter **Analysis**. This makes filtering powerful and complex. Users should understand the importance of data filtering when performing data analysis.

Figure 28 shows the layout of the **Filter Group** control bar. New filter groups are created by clicking the green **Create** button. The options under the **Create** button are shown in Figure 29. Users should always select **Create filter group** before creating and data, operation, or override filters. Selecting **Create filter group** prompts the group manager box to appear, as shown in Figure 30.

The active filter group is displayed in the **Group** drop-down menu illustrated in Figure 28. When **(Empty group)** is displayed in the Group drop-down menu, no filters are applied. Users may always revert to **(Empty group)** to view the unfiltered data files.

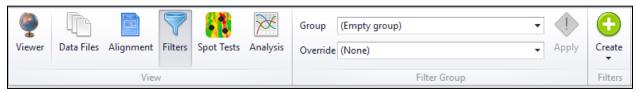


Figure 28. Filter group control bar.

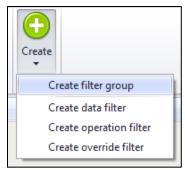


Figure 29. Options under the create filter button.

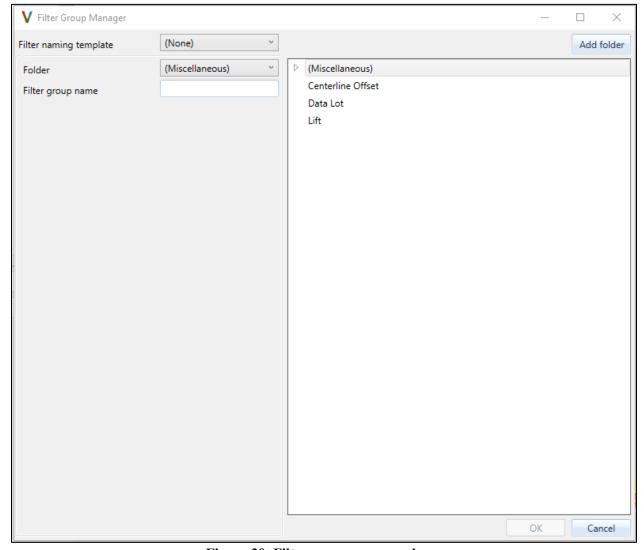


Figure 30. Filter group manager box.

AASHTO PP81-18 Filter Naming Template

There is an option to use the AASHTO **filter naming template** by selecting **AASHTO** from the drop-down menu. The AASHTO filter naming template follows AASHTO PP81-18 Standard Practice for Intelligent

Compaction Technology for Embankment and Asphalt Pavement Applications. The Minnesota definitions for Route Systems, Materials, and Centerline offsets are included by default in the AASHTO naming template in Veta. States may enter their definitions for these inputs by selecting the **Options** wrench and hammer icon from the **File toolbar** and clicking the **Filters tab**. The **Filters tab** is illustrated in Figure 31.

New definitions can be added for each column of inputs by selecting the green plus sign icon. New **Route systems**, **Materials**, and **Centerline offset** definitions can be added here. These definitions will be automatically transferred to the **AASHTO filter naming template**.

Users may reference AASHTO PP81-18 for more guidance on standardized naming templates.

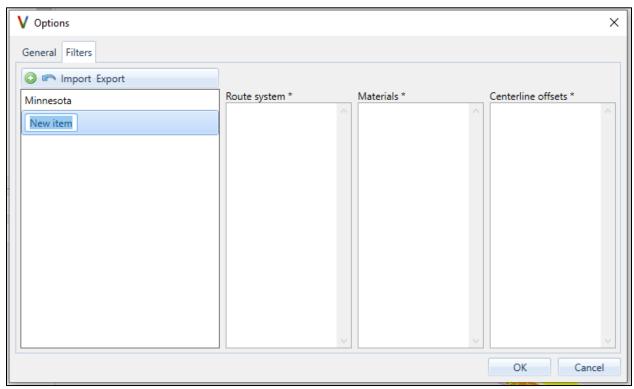


Figure 31. Filters tab is located under the options icon on the file toolbar.

Other Naming Templates

If the AASHTO 81-18 naming convention is not used for filter groups, users may select (None) in the filter group manager box. Users may use their naming convention by typing a Filter group name in the text box. Users not using the AASHTO naming template should leave the Folder set to (Miscellaneous).

Calibration Functions

Calibration functions are applied to DPS dielectric constant data. DPS dielectric constant data can be transformed to estimated relative density (percent theoretical maximum specific gravity, or , % Gmm) if the DPS sensors have been calibrated against field asphalt cores or laboratory gyratory samples. Though vendors may have various calibration methods, *Veta supports only the first-order polynomial function for calibration against relative density (% Gmm):*

```
y = m * x + b
where:

y is the relative density (% Gmm)

m is the linear coefficient of the first order polynomial function,
 x is the dielectric constant, and
b is the constant of the first order polynomial function.
```

Veta will compute air voids based on the estimated % Gmm:

Air voids = 100% - % Gmm

To insert the calibration functions to a Veta project, right-click on **Dielectric Profiler** underneath **Calibration Functions** in the Filters screen and select **Create calibration** (Figure 32). Then input a calibration name, linear coefficient (m), and constant (b) for calibration function in the lower-left of the Filters window (Figure 33).

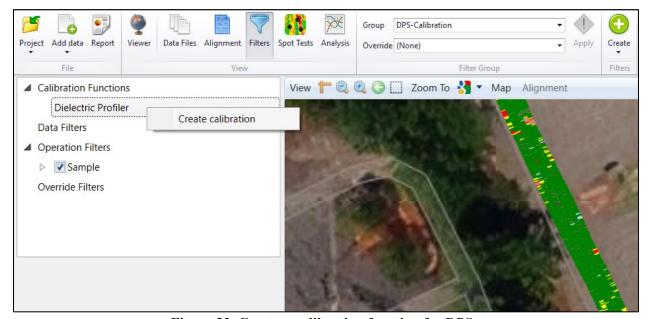


Figure 32. Create a calibration function for DPS.

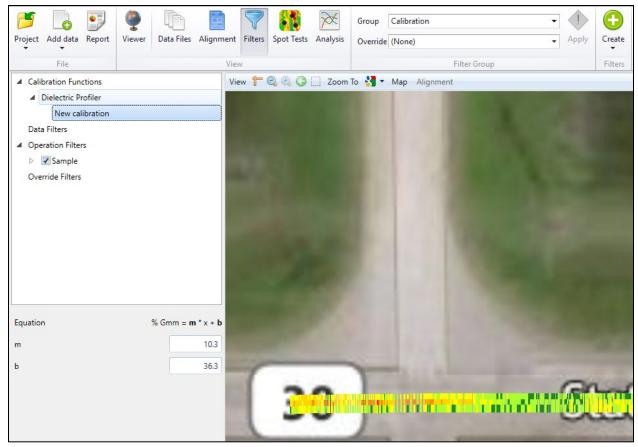


Figure 33. Naming a calibration function and inputting the linear coefficient and constant.

Users can create multiple calibration functions for specific needs, such as one function per day. After calibration functions are added, users can select the calibration functions under **Operation Filters** Dielectric Profiler Calibration (as described in the **Operation Filters** section) to transform the DPS dielectric constant data. Note that the calibration function is not applied until this has been performed.

Users should use whole numbers to represent the percent of density when establishing the calibration curve. For example, "94" would be used instead of (94%). The corresponding calibration coefficient and constant should be in the same order of magnitude as illustrated in Figure 33 (where m equals 10.3 and b equals 36.3).

Data Filters

To create a data filter, first, make sure a filter group has been created. Then, select **Create data filter** from the green **Create** button. Alternatively, right-click on **Data Filters** within the filters dialog box and select **Create data filter**.

Data filters can be added to filter groups to filter out data based on certain properties or thresholds. Some data filters are dependent on vendor data. Users can verify data availability through their equipment vendors.

The following sections describe each available data filter.

Compactor

The following data filters are available for IC data. Some data filters are irrelevant to some manufacturers. When in doubt, users can ask their equipment manufacturer.

Amplitude

Filters the data based on roller amplitude using user-defined minimum and/or maximum thresholds. Note that amplitude is only valid for vibratory compaction.

Frequency

Filters the data based on roller frequency using user-defined minimum and/or maximum thresholds. Note that frequency is only valid for vibratory compaction.

Impacts per foot

Filters the data based on impacts per foot. Impacts per foot are calculated in Veta using the vendor-provided frequency divided by the vendor-provided speed.

Speed

Filters the data based on roller speed using user-defined minimum and/or maximum thresholds. This can be useful for filtering roller data if IC data is collected (unintentionally) during equipment mobilization or demobilization. This may be an alternative when location filters are not available. Roller mobilization is typically performed at much higher speeds than production rolling. Therefore, applying a compactor speed filter (e.g., Maximum speed (mph) < 5) would likely remove the majority of mobilization passes to the project site. This procedure may not be valid for some DOT specifications.

Temperature

Filters the data based on roller temperature using user-defined minimum and/or maximum thresholds. This can be useful for filtering roller data if IC data is collected (unintentionally) during equipment mobilization or demobilization or when rollers overlap on cold edges of the asphalt. This may be an alternative when location filters are not available. Some areas of roller overlap or mobilization may occur at much colder temperatures. Therefore, applying a compactor temperature filter (e.g., Minimum temperature ($^{\circ}F$) > 100) would likely remove the majority of mobilization passes and overlap on cold edges. This concept is illustrated in Figure 34 and Figure 35. Caution should be used so that relevant temperatures are not removed from the IC data. This procedure may not be valid for some DOT specifications.

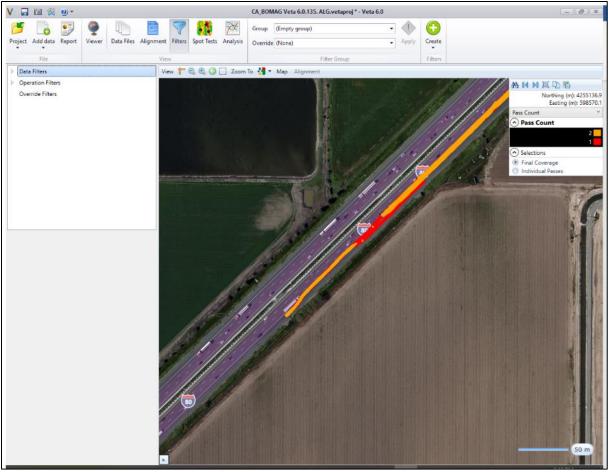


Figure 34. Data shows possible roller mobilization that does not apply to production rolling.

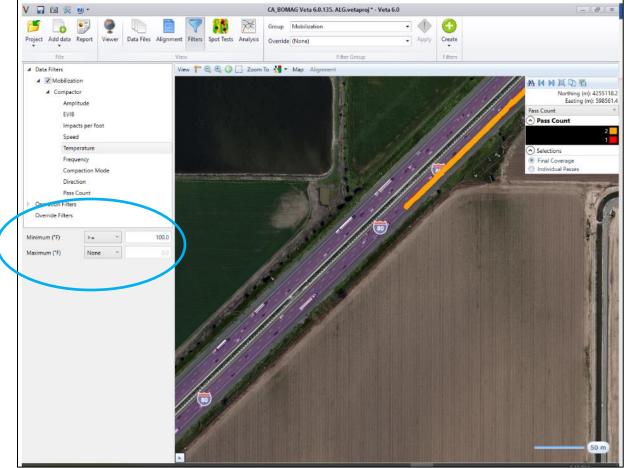


Figure 35. If no location boundary data is available, a reasonable minimum temperature data filter may be used to remove the data.

ICMV

Filters the data based on vendor-specific ICMV using user-defined minimum and/or maximum thresholds. Note that ICMV is only valid for vibratory compaction. ICMV values vary by vendor. More information regarding ICMV values can be found on www.intelligentconstruction.com. This may be useful for filtering out static passes if only vibratory passes are used in a rolling pattern (e.g., minimum ICMV value > 1 would filter all static passes from the data. Alternatively, users can filter out static passes using the **Compaction Mode** data filter described below.

Compaction Mode

Oscillation. Not all compaction modes apply to all compactors. For example, many rollers may not have Oscillation compaction. This filter is useful for filtering out static passes if only vibratory passes are used in a rolling pattern. The removal of static passes may dramatically change the pass count coverage. In most cases, breakdown compaction efforts include vibratory compaction. Static passes may not achieve the same level of compaction as vibratory passes. Therefore, it is useful to remove the static passes so

that only vibratory compaction is analyzed. Removing static passes from IC data is a powerful filter that may reveal inadequate compaction efforts by shutting off vibratory efforts too soon at rolling pattern transitions. This concept is illustrated in Figure 36 and Figure 37.

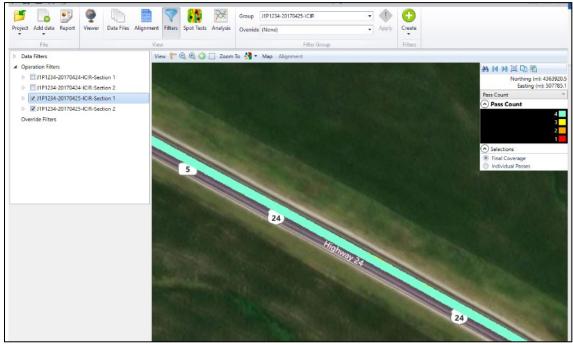


Figure 36. IC pass count data appears to have consistent coverage at 4 passes.

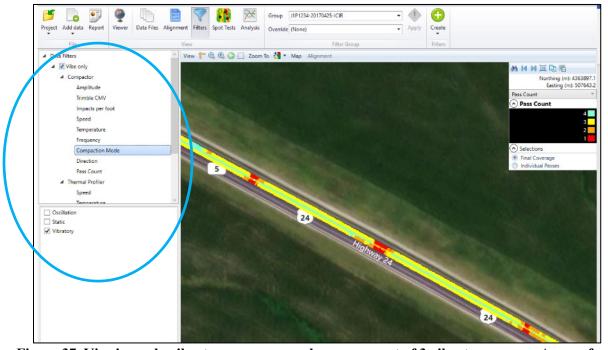


Figure 37. Viewing only vibratory passes reveals a pass count of 3 vibratory passes. Areas of red and orange are the result of turning off vibratory compaction too early or turning them on too late.

Direction

Filters the data based on the direction of the roller. Available directions include **Forward**, **Reverse**, and **Neutral**. This data may not be included in all vendor data files.

Pass Count

Filters the data based on pass count. Compaction data often includes additional passes beyond the optimum or target pass count. Rollers may have to make additional passes in static mode to avoid stopping the roller behind the paver. Additionally, there are generally extra passes, or "ghost passes" required by rollers to return to the paver and start a new rolling pattern. This is generally unavoidable during paving. Final Coverage is calculated in Veta and is described as data from the final or last pass at a grid location. More information regarding final coverage and grid or mesh spacing can be found on www.intelligentconstruction.com.

The sublot analysis (described further in chapter **Analysis**) is based on final coverage. Users may want to analyze sublots based on optimum or target pass count. For example, it may be useful to analyze compactor temperatures by sublot within the target pass count (e.g., view the sublot temperatures at pass 4 to ensure they are within the target parameters and identify sublots outside target parameters). To accomplish this, a pass count filter should be used to view passes 1 through 4. This concept is displayed in the following figures.

Figure 38 shows roller data for a project with a target pass count of four. The following observations are made from Figure 38.

- There are areas of overlap at the start and stop of the rolling pattern where the pass count is as high as 7.
- There are areas of longitudinal overlap between passes where the pass count is as high as 8.
- There is a "ghost pass" in the north pass that was necessary to start the new rolling pattern behind the paver.

These scenarios are all expected in normal paving operations. However, it can be useful to apply a pass count filter so that only 4 passes are analyzed. This is accomplished by unchecking the boxes next to passes 5 through 20 in a data filter shown in Figure 39.

Now, the final coverage is based on the target pass count of 4. *Users should use caution that there are no maximum pass count requirements in their project specifications. Pass count filters should not be used if there are maximum pass count requirements.*

Users may combine multiple data filters. Figure 40 shows the pass count filter that removes passes 5 through 20. Also, a **compaction mode** filter is applied to show only vibratory passes. Removing static passes reveals that the fourth pass illustrated Figure 40 is static.

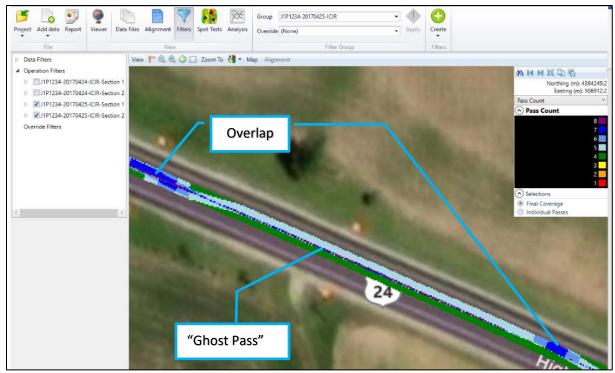


Figure 38. Final coverage shows areas of overlap (dark blue) and a "ghost pass" (light blue) in the north pass.

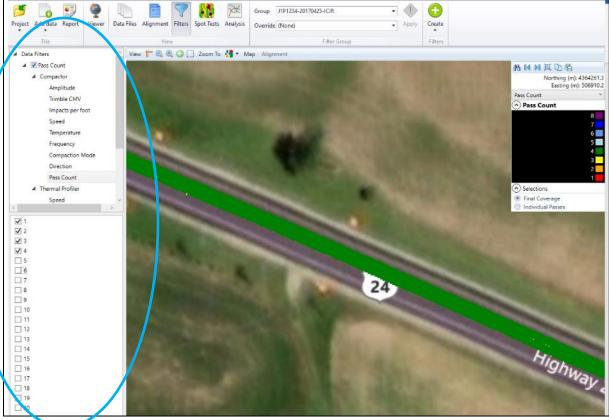


Figure 39. Pass count filter applied.

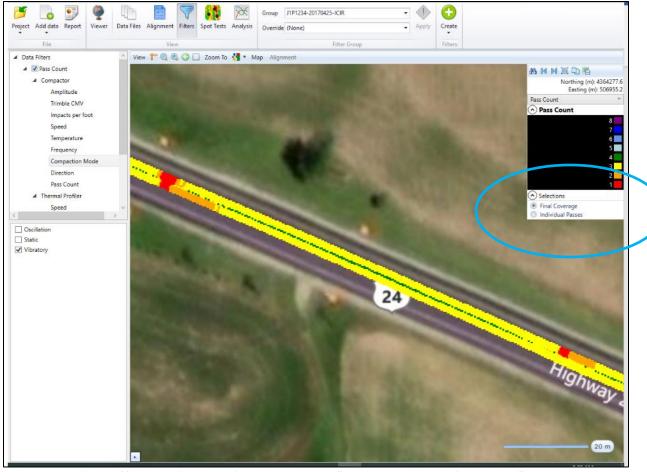


Figure 40. Applying combined pass count filters and compaction mode filters.

Users should note the difference between using the legend **individual passes** controls and applying a pass count filter. *These do not have the same outcome*. Viewing individual passes in the **legend toolbar** will show the same results on the viewer screen. *However, this only changes how the data is viewed on the map and will have no effect on the data analysis. Alternatively, applying a pass count filter removes passes from the data during analysis.*

Thermal Profiler

The following data filters are available for thermal profiler data.

Speed

Filters the data based on paver speed using user-defined minimum and/or maximum thresholds.

Temperature

Filters the data based on temperatures behind the screed using user-defined minimum and/or maximum thresholds. Temperature data filters are recommended before analyzing thermal profiler data. Using a minimum temperature filter will remove invalid temperatures from cold edges, people standing on the asphalt mat, or other similar and inevitable scenarios. According to AASHTO PP80-20 Appendix X.5, surface temperature readings of less than 180 °F are excluded from the analysis. An example of this concept is illustrated in Figure 41. Applying a minimum thermal profiler temperature of ≥ 180 °F removes these from analysis as shown in

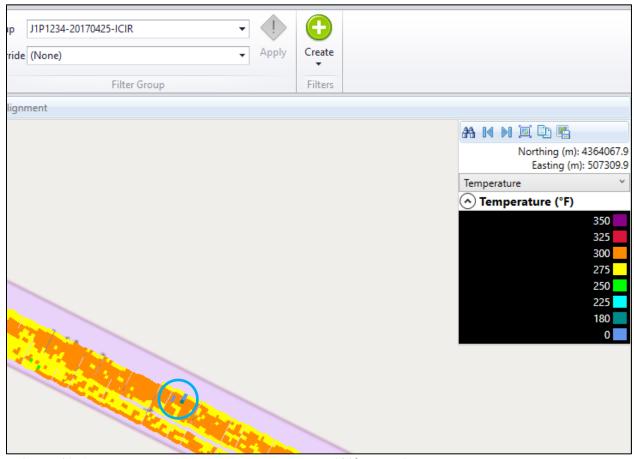


Figure 41. Areas where temperatures are less than 180°F. Possibly caused by workers on the mat.

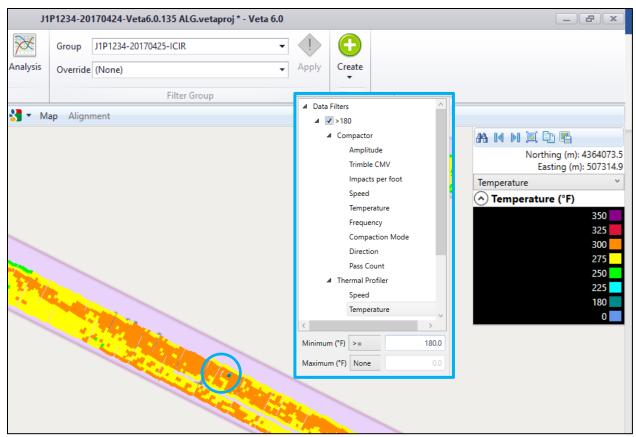


Figure 42. Thermal Profiler minimum temperature of ≥ 180°F used to remove invalid data.

Users should use caution when applying data filters for speed or temperature. There are speed and temperature data filters for compactors and thermal profilers. Users should make sure to apply the data filters to the desired equipment types.

Dielectric Profilers

The following data filters are available for dielectric profiler data.

Air voids

Filters the data based on air voids using user-defined minimum and/or maximum thresholds. Air voids are calculated using vendor calibrations. For more information reference section **Calibration Functions**.

Density, % of Gmm

Filters the data based on % of Gmm using user-defined minimum and/or maximum thresholds. Density, % of Gmm is calculated using vendor calibrations. For more information reference section **Calibration Functions.**

Dielectric

Filters the data based dielectric data using user-defined minimum and/or maximum thresholds.

Dielectric height

Filters the data based on dielectric height using user-defined minimum and/or maximum thresholds. Dielectric height is the distance between the bottom of the sensor and the asphalt surface. Change in dielectric height may be used as a quality control tool to ensure data quality.

Dielectric quality

Filters the data based on dielectric quality using user-defined minimum and/or maximum thresholds. Dielectric quality may vary by vendor but can be calculated using variables such as sensor temperature (electronics temperature inside the sensor), normalized signal amplitude, and noise level.

Speed

Filters the data based on equipment speed using user-defined minimum and/or maximum thresholds.

Operation Filters

To create an operation filter, first, make sure a filter group has been created. Then, select **Create operation filter** from the green **Create** button. Alternatively, right-click on **Operation Filters** within the filters dialog box and select **Create operation filter** as illustrated in Figure 43.

Upon creating an operation filter, the user will be prompted to rename the operation filter, as shown in Figure 44. It is recommended that standard naming conventions are used. This is good data management practice.

Yellow warning flags indicate that data files have not been selected for filtering. If the data files are not selected, the operation filter will not be applied. Users can select which data files to filter by clicking on the data lot name or data file names. Selecting the boxes next to the file names activates the filter for that data file. This is illustrated in Figure 45. Warning flags are removed after the selection of the files. Note that the box next to the operation filter must also be selected to activate the filter.

Users may also use the **Use all** feature to select all the boxes quickly and efficiently. This is particularly useful when a project as many data files as illustrated in Figure 46. Users can set **Filter Defaults** to automatically select the **Use all** feature as described in the **Filter Defaults** section.

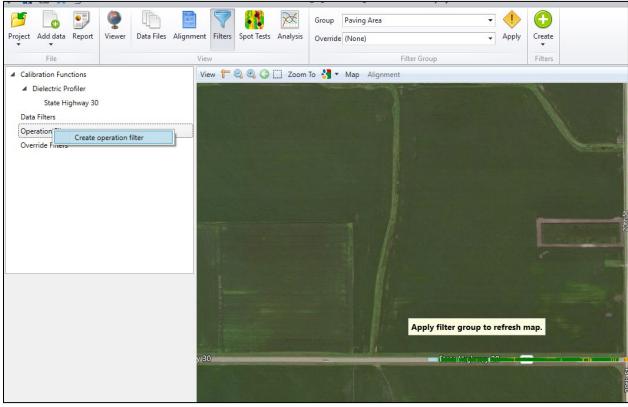


Figure 43. Creating an operation filter.

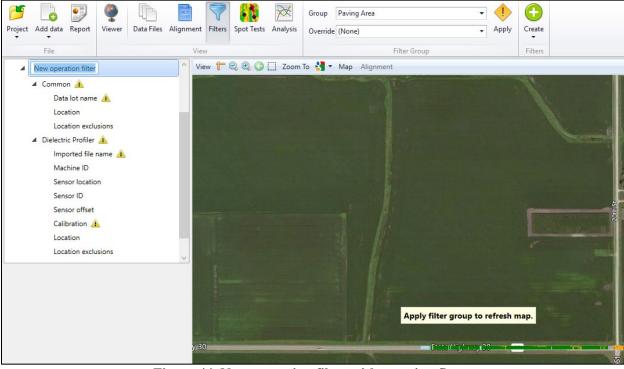


Figure 44. New operation filter with warning flags.

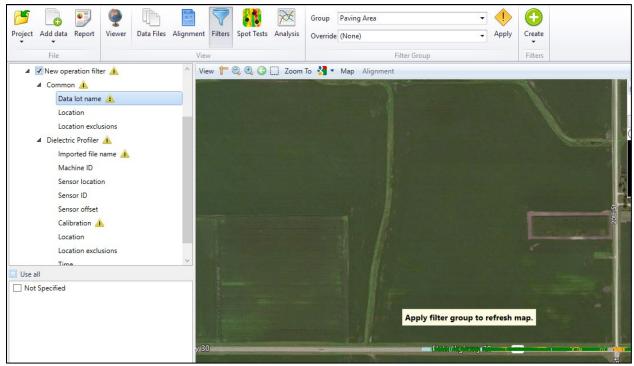


Figure 45. Selecting the boxes next to the data lot name and imported file name under common and compactor, respectively, activates the operation filter for all selected files.

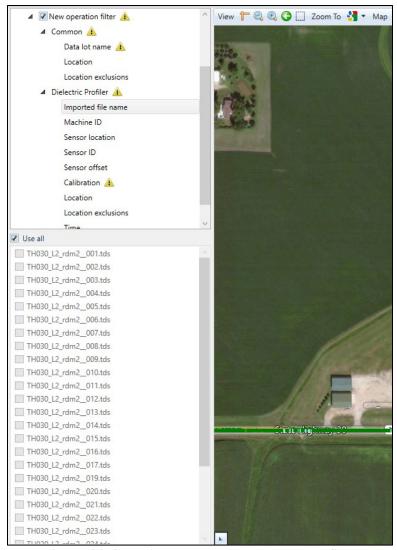


Figure 46. Checking the use all box selects all files.

Operation filters are grouped into the following categories:

- Common: operation filters in the Common operation filter will apply to all types of data in the project.
- Compactor: operation filters will only apply to IC data files.
- Thermal Profiler: operation filters will only apply to thermal profiler data files.
- Dielectric Profiler: operation filters will only apply to dielectric profiler data files.

Operation filters allow users to filter out data elements related to location/position, time, imported file name, and machine ID. For thermal profilers, it includes the ability to turn off thermal profiler "sensor" locations (corresponding to the vendor-specific grid size) or removes cold edges and ride brackets from a thermal data set. Each of these operation filters is described in more detail in the following sections. For dielectric profilers, users can filter sensors and offsets and apply calibration factors to the data to estimate air voids.

Common

Common filters are applied to all the data files selected under the operation filter. The exception is if override filters are used as described under equipment specific **Location Filters**.

Data Lot Name

The data lot name is set up in the vendor-specific data. Users should consult the vendor for assistance with setting up or changing data lot names. Data lot names may be equipment and machine specific. All boxes next to the data lot name should be checked for inclusion in the project. Appropriate data lot names are required to make the AASHTO PP81-18 naming template function.

Location

Location filters trim the data based on location. Location filters are commonly used to trim out unwanted roller pass data. It is common for roller operators to leave IC systems running while mobilizing and demobilizing equipment to the project and/or leaving the paving operation for water. There is also inevitably overlap on existing lanes. To accurately assess that the paved mat was covered according to the desired pass count, these locations must be excluded from the analysis. Failure to trim unwanted passes may result in falsely low coverage analysis.

Location filters may be extracted from an alignment file. LandXML and .kmz files are supported in Veta. Adding and viewing alignment files are described in chapter **Alignment**.

There are several ways to use alignment files to create a location filter or boundary. The most common and convenient is to use the **Offset** function. This function takes a line from the alignment file and applies user-defined offsets and start and stop stationing to create a boundary. Figure 47 shows an example of selecting a line from an alignment file using the **Offset** function. The **location filter source box** appears when the **Source** button is clicked under **Location Filter**. Alignment files that have been imported will be available for selection in the **Alignment** file drop-down menu. Users can select the portion of the alignment file to use under the **Alignment** and **Line** drop-down menus to generate a boundary. More information on alignment files is described in chapter **Alignment**.

Once the line from the alignment file is selected, the location filter dialog box populates with **Start offset** and **Stop offset** to generate the boundary extents. Users have the option to use **stations** or **coordinates** for the beginning and end of the boundary. Offsets may be positive or negative relative to the alignment line. For example, Figure 48 shows offsets of 0 feet and 12 feet. The alignment line previously selected is the centerline of the road, so an offset of 0 places the **Start offset** at the centerline. The **Stop offset** of 12 feet places the extent of the boundary 12 feet from the centerline. This creates a boundary on the northbound outside driving lane. To capture the northbound inside driving lanes, users would input a start offset of -12 feet and stop offset of 0 feet. The entire northbound section can be selected with offsets of -12 feet to 12 feet. The start and stop stations are selected to complete the boundary. Users may toggle between the alignment and filters screen to visualize the stationing.

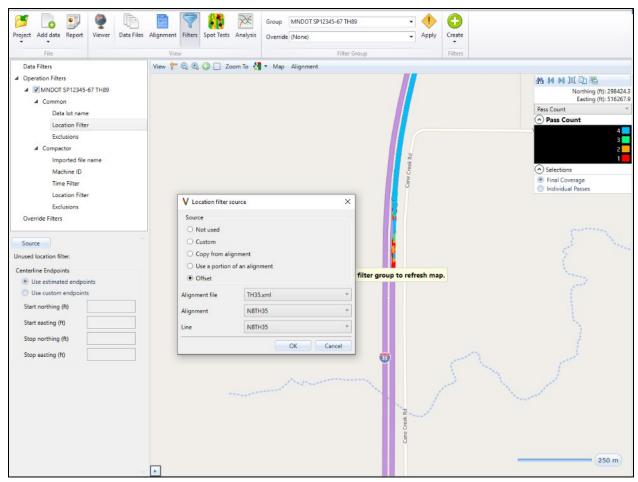


Figure 47. Using the offset source to select an alignment file, alignment, and line to use as a boundary.

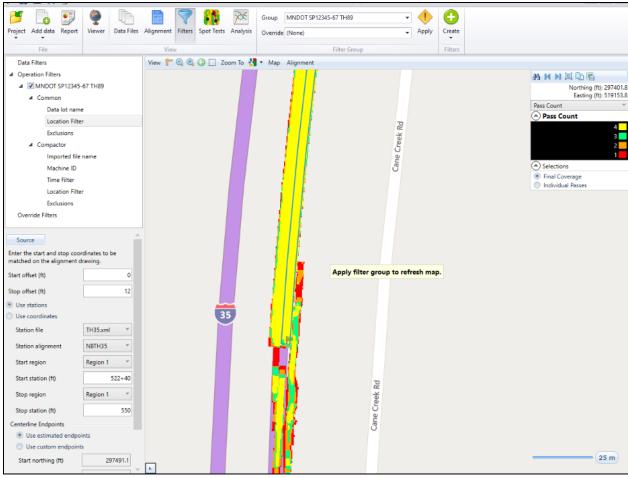


Figure 48. Start and stop offsets and stationing are used to select a boundary on the northbound outside driving lane.

Alternatively, if alignment files are not available, coordinates can be copied and pasted from an excel document. Coordinates may be collected using a hand-held rover. It is generally recommended that hand-collected boundary points be spaced every 100 feet at curves and 200 feet for straight segments. Boundary coordinates must be input in Veta in a clockwise or counterclockwise direction so that the order of the coordinates forms a continuous loop. If data points are not sorted correctly, the boundary file will not be drawn correctly. Hand collecting boundary coordinates can be tedious. New technologies are evolving to collect location coordinates via high-speed vehicles. These technologies include 3D LiDAR and paver mounted GPS. Users should check with their equipment vendors for these evolving technologies.

To use manually collected coordinates to create a boundary, select **Custom** from the **Location filter** source dialog box. After selecting **Custom**, the filter dialog box is populated with an empty coordinates table as shown in Figure 49. Users can copy and paste coordinates from an excel spreadsheet into the coordinate box. *Users may need to adjust the coordinates exported from handheld data collectors to ensure that the data points are listed in a clockwise or counterclockwise circle. Failure to do so will cause boundary errors. The coordinate headers must be included with the coordinates as shown in*

Figure 50. The coordinates can be pasted in Veta by right-clicking inside the empty coordinate box and selecting **Paste locations.**

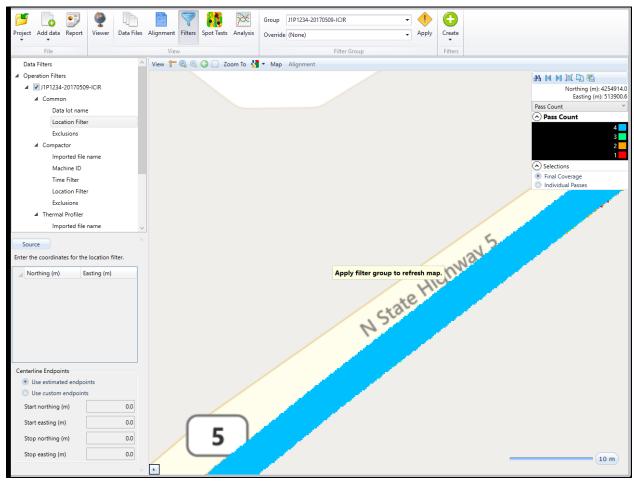


Figure 49. Selecting custom in the location filter source dialog box populates an empty coordinate box.

Shot	# Northing (m)	Easting (m)	Label
1	.00 4253786.3232	512986.1791	ER ST ER1 ST
1	.03 4253801.4005	512988.6815	ER
1	.04 4253817.1276	512992.2203	ER
1	.07 4253832.9802	512996.4607	ER
1	.08 4253848.1950	513001.4582	ER
1	11 4253863.3975	513007.6039	ER
1	12 4253877.5811	513014.0995	ER

Figure 50. Hand collected coordinates (including headers) are copied from an excel sheet and pasted into the coordinate box in Veta. Note: only partial coordinate data shown. The data has been sorted in excel to create a clockwise circle.

The pasted coordinates create a boundary, as illustrated in Figure 51. These coordinates can be quickly removed if needed by highlighting a point, right-clicking, and selecting **Delete**. Delete multiple coordinates by holding shift or control and selecting multiple points.

Location filter points may also be created manually in Veta. Users may select **Custom** under **Source** and create boundary points by right-clicking anywhere on the map and selecting **Add location.** This may not be a very accurate method for creating boundaries and should be used with discretion. The same general rules apply for manually selected coordinates in Veta (e.g., select points in a clockwise or counterclockwise direction).

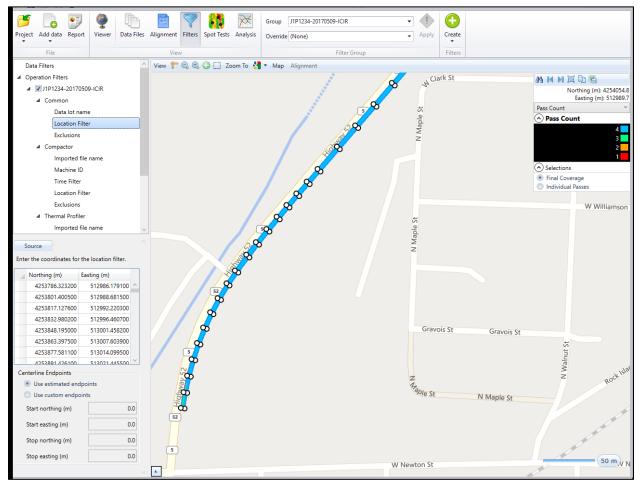


Figure 51. Pasted coordinates create a boundary for the data under the common location filter.

Using location filters to trim the edges off of thermal profiler data is also desirable. However, at the time of this writing, many thermal profiler manufacturers do not use RTK GPS. Therefore, the accuracy and precision of GPS are not "good" enough to filter data by location. This concept is illustrated in Figure 52. Eventually, it is anticipated that thermal profiler vendors will adopt RTK GPS precision, and location filters can reasonably be used to filter thermal profiler data. Until then, other options exist to filter thermal profiler data by temperature, as described in subsequent sections.

Common location filters may be utilized effectively when thermal profiler vendors adopt RTK GPS. Until then, users may choose to filter IC data only by location one of two ways:

- 1. Apply a common location filter to the entire project, then override the **common location filter** under the **thermal profiler location filter**.
- 2. Override the common location filter and apply the location filter to the Compactor data only.

Each of these processes results in the same outcome.

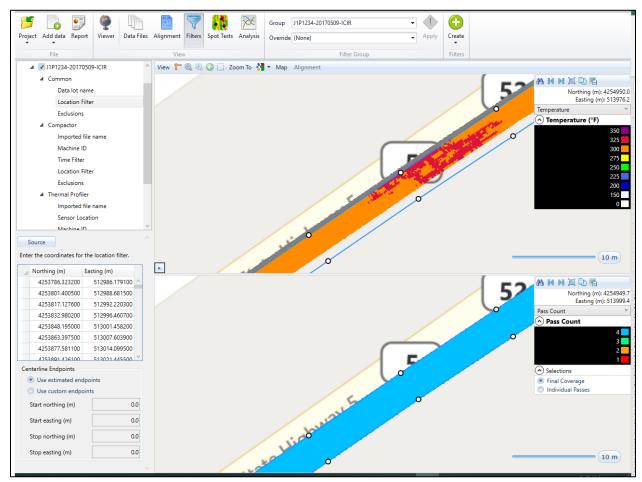


Figure 52. Location filter removes unwanted data from the thermal profiler data (shown in gray in the top map) due to low accuracy GPS used on thermal profiler equipment.

Multiple Operation Filters

Users can have multiple operation filters per filter group and, thus, multiple location filters. This is useful for areas of non-continuous paving. Non-continuous paving may occur when skipping over bridge decks or paving in different lanes. An example of using multiple location filters in one filter group is shown in the following steps and figures.

Figure 53 shows the **Data Files** screen for a sample project. Note there are two production days of paving: April 24, 2017, and April 25, 2017. The project includes IC and PMTP data files. Selecting a data

file from April 24 reveals that the EB driving lane was paved during this shift. The WB lane was paved on April 25. In this example, the contractor would like to set up filters to analyze each lane separately. This is accomplished using two **filter groups**.

Step 1. Two filter groups are created and named according to project naming convention using the respective dates.

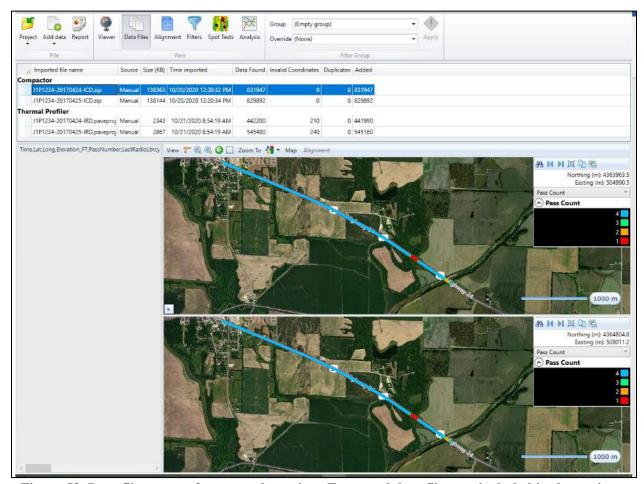


Figure 53. Data files screen for a sample project. Four total data files are included in the project.

Upon further investigation, there appears to be a gap in the data. The aerial maps reveal two bridges that were not included in the project. This is illustrated in Figure 54. The contractor collected two sets of coordinates per day to use as two separate location filters to analyze the data correctly. Once set of coordinates per day is for the section west of the first bridge. The other set of coordinates per day is for the smaller section between the two bridges.

Step 2. Create two operation filters per filter group for a total of four operation filters. The filter structure is shown in Figure 55.

Shortcut: Existing filter groups and filters can be copied by right-clicking on the existing filter (e.g., right-clicking on an operation filter and selecting Copy will produce an identical operation filter that can quickly be renamed and modified).

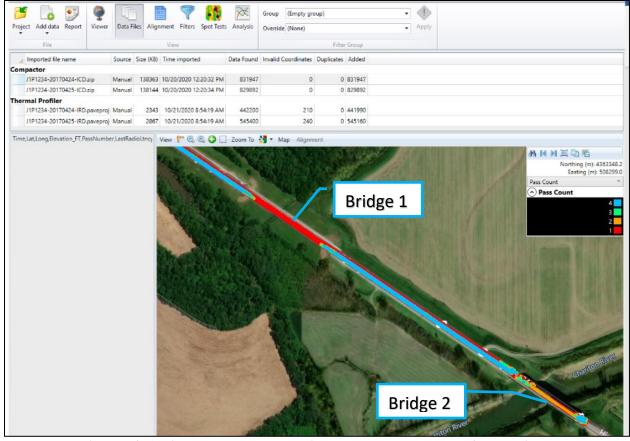


Figure 54. Aerial maps reveal two bridges that were not part of the project.

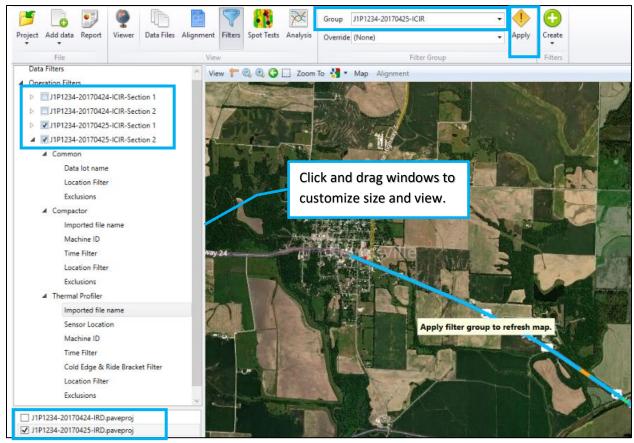


Figure 55. Operation filters are illustrated in the left filter panel.

Note the following observations from Figure 55:

- The active filter group is shown in the Filter Group toolbar (J1P1234-20170425-ICIR). This
 corresponds to April 25 (WB lanes). Users can toggle between filter groups using the drop-down
 menu.
- 2. The left panel shows four total operation filters. Only two are active, noted by checkmarks. The active operation filters correspond to the active filter group from April 25. Click the triangles next to the checkmarks to expand the operation filter information.
- 3. The imported file name for the active operation filters only includes the data files from April 25, as indicated by checkmarks next to the imported file name.
- 4. The yellow apply flag next to the active filter group indicates that the filter group is not current. Click this button to apply any changes made to the active filter group.
- 5. The bar separating the windows in the left panel can be moved to change the size of each window.

Step 3. Apply the boundary coordinates to the active operation filters.

Each active operation filter has a unique set of boundary coordinates to use as a location filter. Copy and paste each set from the excel file into the corresponding operation filters. In this case, the

contractor is applying the location filters to all data files under **Common**. The filtered data for April 25 is illustrated in Figure 56. Note that the bridge decks have been removed from the data.

Step 4. The same process can be repeated for the EB lanes paved on April 24.

Change the filter group using the drop-down menu so that the data collected on April 24 is active. Repeat Step 3 for the data on April 24.

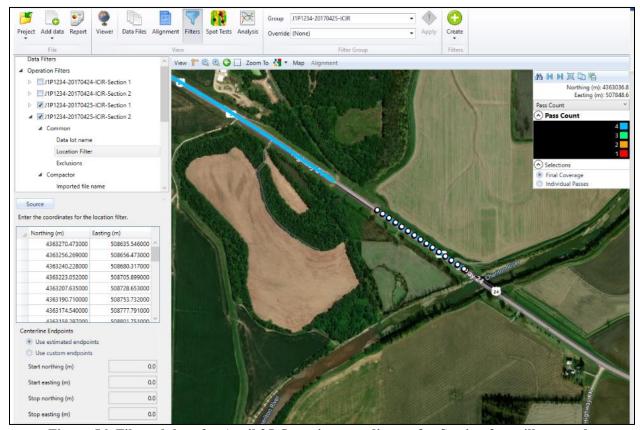


Figure 56. Filtered data for April 25. Location coordinates for Section 2 are illustrated.

Sublot Endpoints

Sublots are commonly used to analyze intelligent construction data. As of Veta 6.0, sublots are automatically generated, and the Sublots screen has been removed. Users can define the length of sublot for analysis in the **Analysis** screen, as described in chapter Analysis. Veta will select start and stop endpoints automatically from **Location filters**. Users may select custom start and stop endpoints if desired using options in the Centerline Endpoints dialog box. **Note that the automatic start and stop endpoints are most reliable for location filters generated from alignment files. If location filter boundaries are imported from manually collected coordinates, it is recommended that custom endpoints are used to ensure accurate sublot generation.**

To **Use custom endpoints**, select the corresponding button under **Centerline Endpoints**. Right-click on the start of data (increase accuracy by zooming in) and select **Set centerline start**. A green flag is placed at the selected location. This process is illustrated in Figure 57.

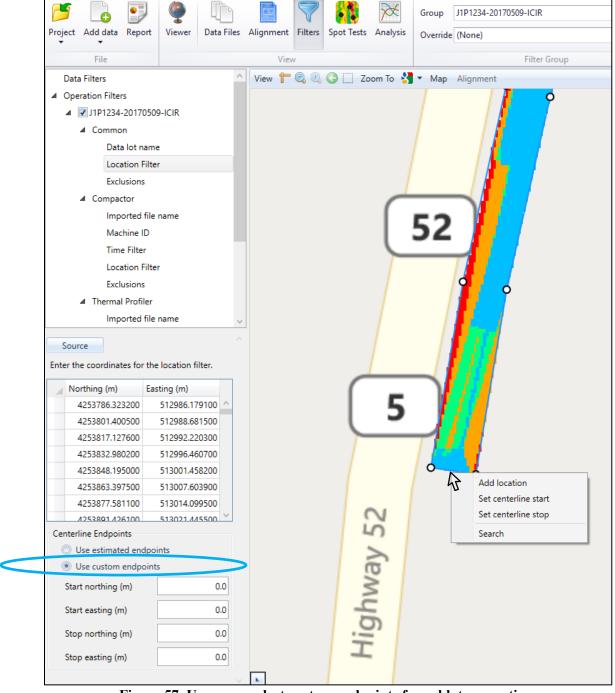


Figure 57. Users can select custom endpoints for sublot generation.

Note that this populates the **Start northing** and **Start easting** boxes. To create the **Stop northing** and **Stop easting**, right-click on the edge of the end of data or desired stop location and select **Set centerline stop**. A black and white checkered flag will appear. Navigating to the ends of the data is easily

performed using the **First location** and **Last location** speed buttons located on the **Legend toolbar**, as shown in Figure 58.

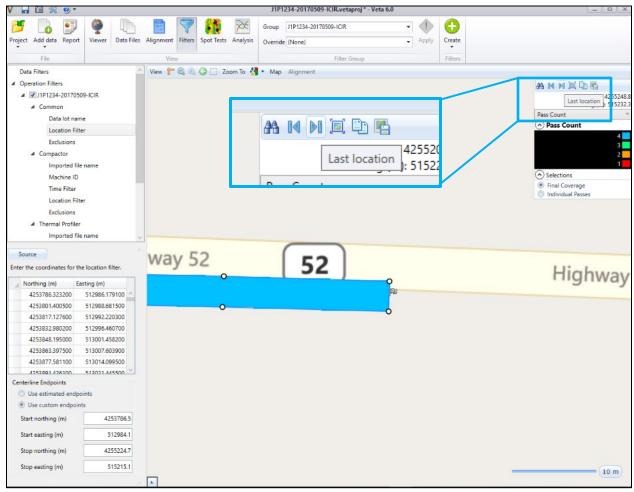


Figure 58. Navigating to the end of the data using the last location speed button.

It is recommended that users check the sublot generation during analysis to ensure that they look correct. Erroneous data may cause issues with automated sublot generation. Non-continuous data may cause issues with automated sublot generation. *Users may have to select custom endpoints for thermal profiler data separately from compactor data if separate location filters are used as previously described.*

When multiple location filters are used, as shown in the example in section **Multiple Location Filters**, users should use custom endpoints corresponding to each location filter. This is illustrated in Figure 59.

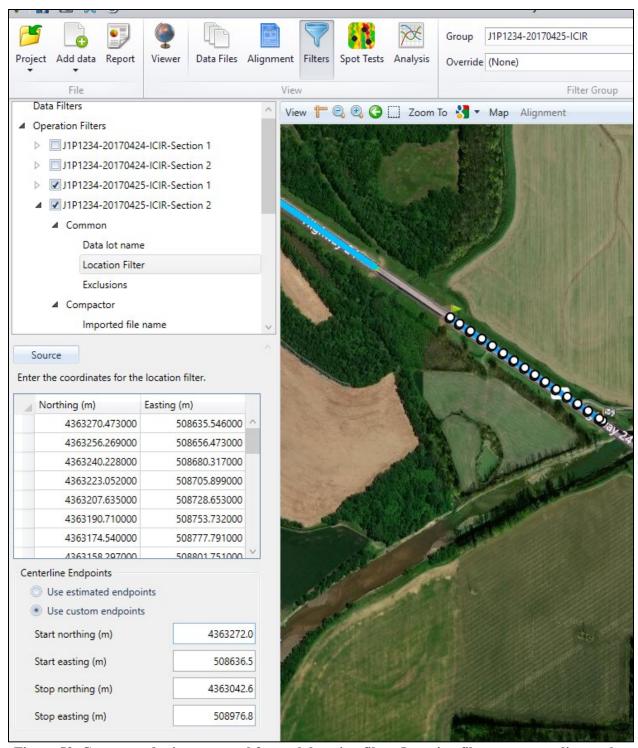


Figure 59. Custom endpoints are used for each location filter. Location filter corresponding to the data from April 25 Section 2 illustrated.

Location Exclusions

Exclusions can be used to exclude areas of data within the location filter. A common use of exclusions is to remove bridge decks that do not apply to the same roller pass count as the main driving lanes. This

may be used instead of separate location filters. Exclusions can also be used to remove erroneous data caused by GPS obstruction or equipment malfunction. *Users should check with their project requirements for more information on the appropriate and allowed methodology for using exclusions.*

Location Exclusions are created using the same methods used to create location filters. **Location filters must be created before creating an exclusion.** Exclusions must be created under the same operation filter as the location file. For example, if a common location filter was added, only common exclusions can be created. Alternatively, if the common location filter was overridden and a compactor location filter was added, only compactor exclusions may be added. Thermal profiler exclusions can only be used if a location filter is applied to the thermal profiler data. This requires the use of high accuracy GPS on thermal profiler equipment as previously described.

To create an exclusion, right-click on **Location Exclusions** under the applicable operation filter and select **Create exclusions**. Name the new exclusion and use the **Source** button to select **Custom** for manually collected coordinates or to hand-select the exclusion area in Veta. Use one of the other options if using an existing alignment file. These options were previously described in the previous sections on location filters.

Note that sublots do not "skip" over exclusions. If sublots are being used to analyze data, it is recommended that multiple location filters are used with custom endpoints as previously described in section Multiple Location Filters.

The following is an example that uses a manual exclusion to remove erroneous data underneath an overpass.

Step 1. Create a filter group, operation filter, and location filter for the data.

The filtered data is shown in Figure 60. Note the underpass created interference with GPS signal and caused data loss.

Step 2. Create and name exclusion under the corresponding location filter. Right-click on Exclusion and select Create exclusion.

An exclusion named "Overpass at Dixon Ave." was created for the project.

Step 3. Click Source and select Custom. Right-click in a counterclockwise or clockwise direction around the corners of the area to exclude, selecting Add location at each corner. Note that upon selecting the fourth location, the exclusion snaps to the location filter.

This is illustrated in Figure 61 and Figure 62. Alternatively, coordinates of bridge decks or other known exclusions can be collected using handheld GPS and copied and pasted into the coordinates box.

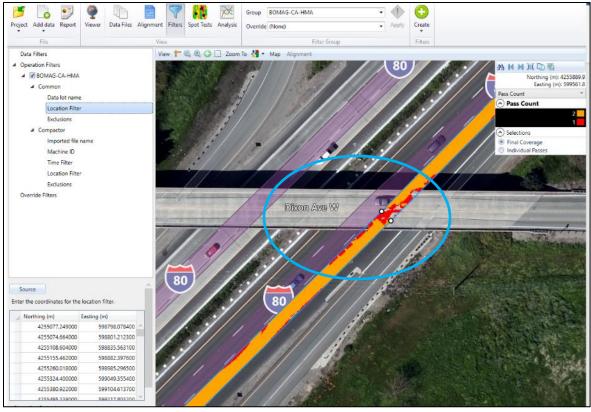


Figure 60. Filtered data with data loss at Dixon Ave.

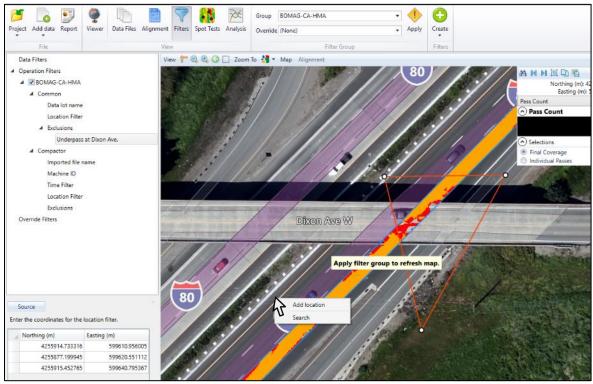


Figure 61. Selecting points at each corner of exclusion. Note the coordinates populating in the lower-left box. The last corner is about to be selected in the lower left.

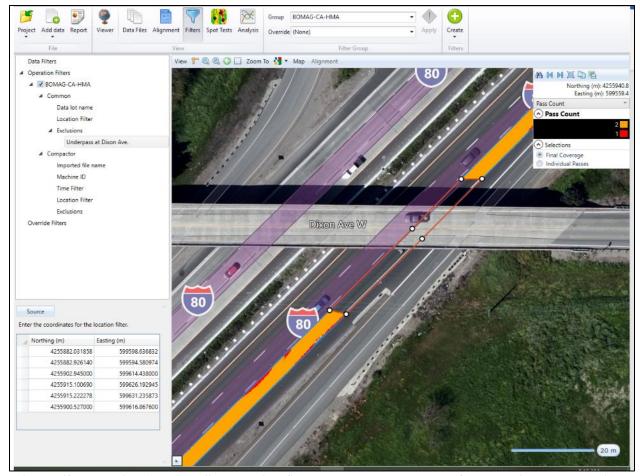


Figure 62. Exclusion "snapped" to location filter. Data were excluded after applying the exclusion.

Compactor

Compactor filters are only applied to the IC data files selected under the compactor **Imported File Name** and **Common Data Lot Name.** The following describes each available compactor operation filter.

Imported File Name

The imported file name shows all available compactor data files. Users may select one or more imported file name for analysis. Imported file names are included when the check box next to the file name is selected.

Machine ID

The machine ID shows all rollers included in the imported compactor data files. Some vendors include all rollers in one data file. Other vendors may include one roller per data file. Users should consult with their equipment vendors to understand vendor-specific data file management. Machine IDs are named in vendor-provided software. Only selected rollers will be included in the filter group.

Location

Location filters were described under section **Common**. Users may choose to override the common location filter and apply a compactor specific location filter—reference section **Common Location Filter** for more information.

Location Exclusions

Location Exclusions were described under section **Common**. Users may choose to override the common location filter and apply a compactor specific location filter and compactor specific exclusions. Reference section **Common Location Filter** and **Common Location Exclusions** for more information.

Time

All data is time stamped, therefore, data can be filtered based on time. Users should work with their vendors to ensure their equipment clock is correct for valid time stamps.

Users can include multiple time filters in one operation filter. There are two ways to filter using time, by inclusion or exclusion. Inclusions will include the selected data or range and remove all other data. Exclusions will remove the selected date or range. To use a time filter, users can select by date, or more specifically, by the time of day. Select **Range** to filter by a specific time of day. Selecting **Range** populates a **Start date** and **Stop date**, as illustrated in Figure 63.

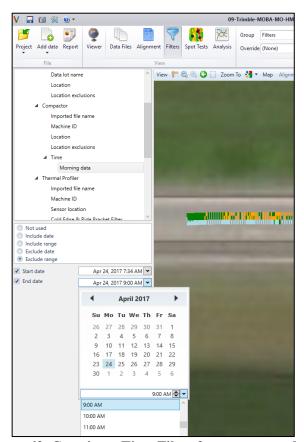


Figure 63. Creating a Time Filter for compactor data.

Once the checkboxes next to the **Start date** and **End date** are selected, users can customize the time filter using the drop down calendar and drop down list of time. Concise times can be typed in manually.

It may be useful to check the timestamps of the data using the **Search** tool. Users can right-click on any data point and select **Search** to bring up the **Search box**. The **Search box** is illustrated in Figure 64. The **Northing** and **Easting** are populated based on where the user right-clicked on the map. The **Radius** may be changed to broaden the search area. For example, changing the **Radius** to 1 meter would include all data within 1 m of the coordinate displayed. Users can toggle between **All-passes** or **Final Coverage** data.

Clicking the **Search** button results in all data within the specified radius of the displayed coordinate, including the time stamp. *If no data is displayed, users should zoom in to ensure they are clicking on data points or expand the radius.*

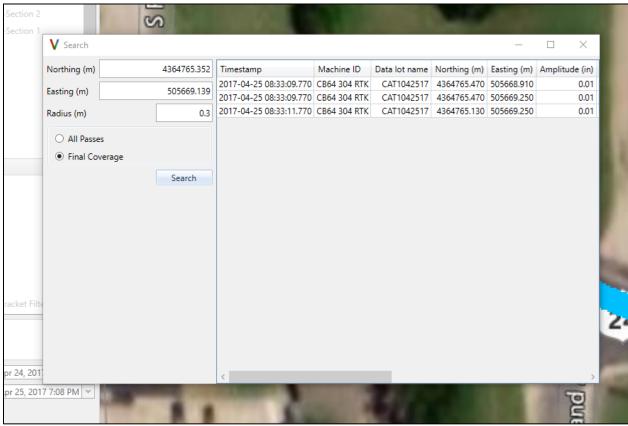


Figure 64. Search box.

Thermal Profiler

Thermal Profiler Operation filters are only applied to the thermal profiler data files selected under the thermal profiler **Imported File Name** and **Common Data Lot Name**. The following describes each available thermal profiler operation filter.

Imported File Name

The imported file name shows all available thermal profiler data files. Users may select one or more imported file name for analysis. Imported file names are included when the check box next to the file name is selected.

Machine ID

This corresponds to each machine ID. Typically there is only one thermal profiler per paving train. Echelon paving may use multiple thermal profiling systems.

Sensor Location

The sensor location corresponds to data based on the vendors' grid spacing. Users should consult with their equipment vendors for grid spacing. Grid spacing is generally between four and twelve inches. For example, if a vendor uses a twelve-inch grid spacing, each sensor location corresponds to one foot of data. Users can exclude sensor locations by unchecking the box next to the sensor. This concept is illustrated in Figure 65 and Figure 66.

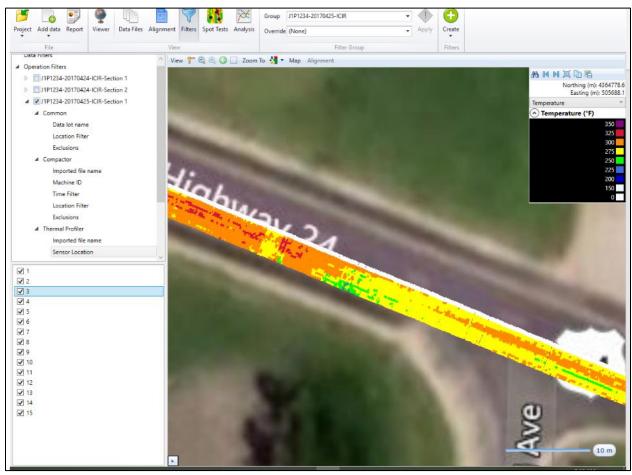


Figure 65. All sensors selected. Note the cold edge on the north end of the profile.

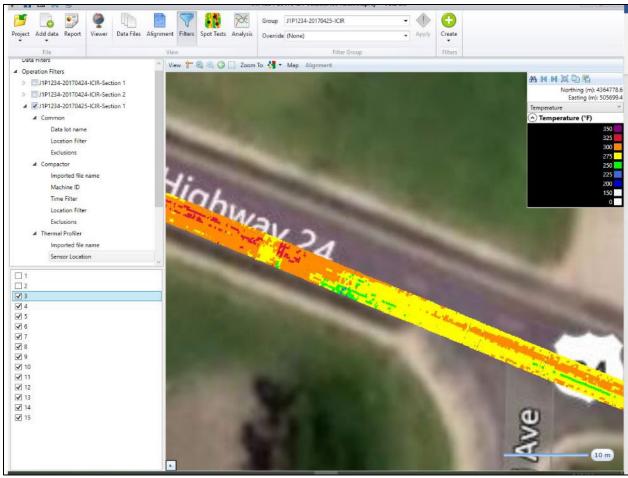


Figure 66. Sensors 1 and 2 were removed. This corresponds to two units of vendor-specific grid spacing (typically 4-12 inches).

Note that this process of filtering data is not very precise as vendor grid spacing varies. This process of filtering data should be used with caution.

Cold Edge & Ride Bracket Filter

The cold edge & ride bracket filter is an algorithm that statistically detects and removes cold edges & ride brackets (smoothness skis). The algorithm evaluates the thermal profiler data and looks for a continuous length of significantly colder temperatures and removes these areas. This is the recommended method for filtering the adjacent edges of the existing pavement picked up during thermal profiling. This is illustrated in Figure 67 and Figure 68.

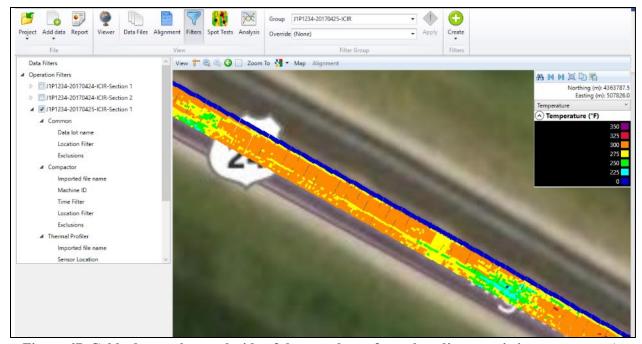


Figure 67. Cold edge on the north side of the paved mat from the adjacent existing pavement. A ride bracket is shown from the contact ski.

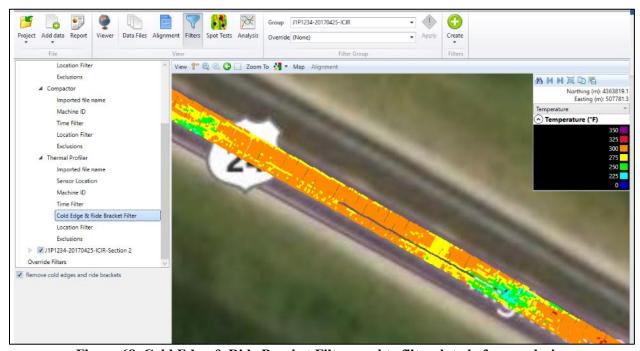


Figure 68. Cold Edge & Ride Bracket Filter used to filter data before analysis.

Location

Location filters were described under section **Common**. Users may choose to override the common location filter and apply a thermal profiler specific location filter. Reference section **Common Location Filter** for more information. It is recommended that users only consider location filters if using RTK accuracy GPS.

Location Exclusions

Location Exclusions were described under section **Common**. Users may choose to override the common location filter and apply a thermal profiler specific location filter and thermal profiler specific exclusions. Reference section **Common Location Filter** and **Common Location Exclusions** for more information. It is recommended that users only consider location filters if using RTK accuracy GPS.

Time

Time filters were described under section **Compactor**. The same process can be used to filter thermal profiler data.

Dielectric Profiler

Dielectric Profiler Operation filters are only applied to the dielectric profiler data files selected under the dielectric profiler **Imported File Name** and **Common Data Lot Name**. The following describes each available dielectric profiler operation filter.

Imported File Name

The imported file name shows all available dielectric profiler data files. Users may select one or more imported file name for analysis. Imported file names are included when the check box next to the file name is selected.

Machine ID

This corresponds to each machine ID used to collect DPS data.

Sensor Location

The sensor location corresponds to the vendor-specific setup. Users should consult with their equipment vendors for the number of sensors used during DPS data collection.

Sensor ID

The sensor ID corresponds to each sensor used during DPS data collection.

Sensor Offset

The sensor offset corresponds to the vendor-specific setup. This should be the sensor offset from a reference line (e.g., curb, centerline). Users should consult with their equipment vendors for the number of sensors and offsets used during DPS data collection.

Calibration

Calibration can be performed according to vendor recommendations to estimate air voids and relative density based on dielectric data. The linear calibration coefficient and constant can be input as previously described in section **Calibration Functions.** Once a calibration function is selected, the air voids and Density, % of Gmm data can be viewed as shown in Figure 69.

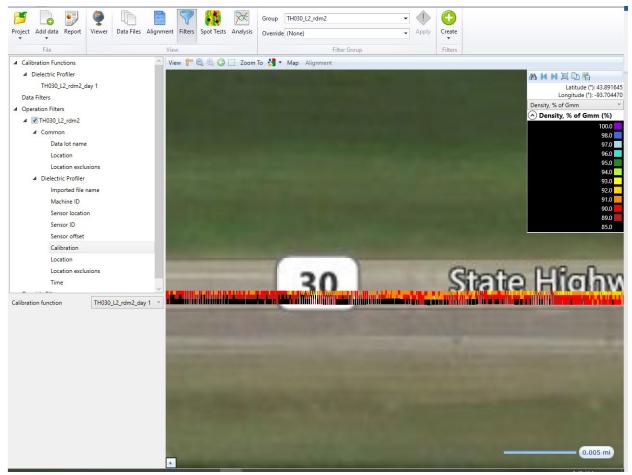


Figure 69. Viewing the air voids data after selection of calibration function.

Location

Location filters were described under section **Common**. Users may choose to override the common location filter and apply a dielectric profiler specific location filter. Reference section **Common Location Filter** for more information. It is recommended that users only consider location filters if using RTK accuracy GPS.

Location Exclusions

Location Exclusions were described under section **Common**. Users may choose to override the common location filter and apply a dielectric profiler specific location filter and dielectric profiler specific exclusions. Reference section **Common Location Filter** and **Common Location Exclusions** for more information. It is recommended that users only consider location filters if using RTK accuracy GPS.

Time

Time filters were described under section **Compactor**. The same process can be used to filter dielectric profiler data.

Override Filters

Override filters are used in Veta for specialized analysis that requires the use of multiple filter groups. Available **Override Filters** include the following:

- Compactor
 - o Machine ID
 - Pass Count
 - Compaction Mode
 - Temperature
- Thermal Profiler
 - Machine ID
- Dielectric Profiler
 - o Machine ID

These parameters were previously described under section **Data Filters.**

For example, a user may want to analyze one day of paving production using three rollers. The user may need to run a final analysis using all three rollers' combined compaction efforts to report final coverage. However, the user may find it useful to analyze all three rollers individually to evaluate the individual rolling patterns.

Another scenario where override filters are useful is if the user wants to run the final analysis to see overall compaction temperatures and analyze the initial breakdown pass (Pass 1) temperature by sublot. Because sublot analysis is performed on final coverage data only, the user must filter out all other passes for this analysis. An example of this scenario is shown below. There are multiple opportunities to optimize data analysis using override filters. Users should experiment with different scenarios.

Step 1. Create a project with appropriate filters for standard analysis.

IC data files and a location filter have been applied, as shown in Figure 70. Two roller temperature maps are shown. The left map shows the first breakdown roller pass (Pass 01). The right map shows the final coverage temperatures. The contractor needs to perform the final coverage analysis to make sure the

target pass count was achieved. However, the contractor would also like to view the sublot results for the first breakdown pass for quality control purposes. Override filters are a simple and efficient way to run both analyses back to back without making changes to the original project filters.

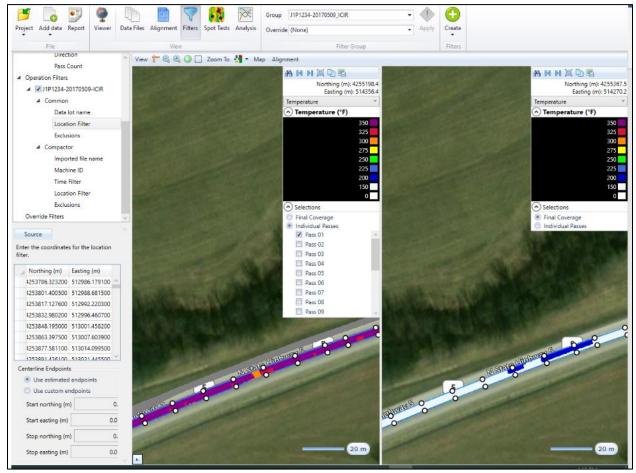


Figure 70. Compactor temperature maps. Pass one is shown on the left and final coverage is shown on the right.

Step 2. Create an override filter.

Create an override filter by right-clicking on **Override Filters.** Alternatively, use the **Create** button. Veta will prompt the user for a filter name.

Step 3. Under the Compactor Pass Count, uncheck all-passes except Pass 1.

This is illustrated in Figure 71. Note the name of the Override Filter is Breakdown Pass 1.

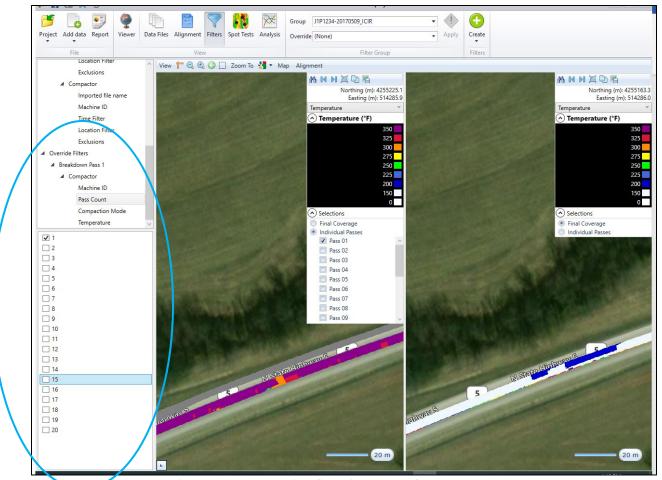


Figure 71. An override filter is created for pass count 1.

Step 4. Select the override filter during analysis.

The contractor can now analyze the project according to standard project requirements and then run the analysis using the override filter. This is further described in chapter **Analysis** under **Analyzing Override Filters.**

Filter Defaults

Starting in Veta 7.0, users can create filter defaults specific to unique project needs or personal preferences. Filter defaults are accessed and customized under **options** in the **file toolbar**, as shown in Figure 72. The **Filter Defaults** customization box is illustrated in Figure 73.

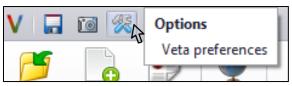


Figure 72. Options located in the file toolbar.

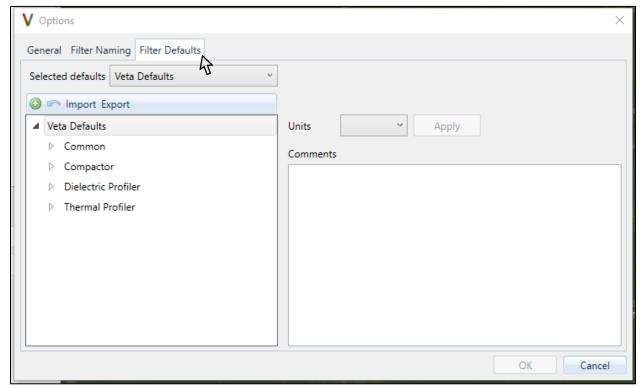


Figure 73. Filter Defaults customization box.

Filter Defaults can be created for individual projects. New **Filter Defaults** are created using the green **Add** button. Multiple default options can be created and should have unique names. Standard and the descriptive naming convention is recommended.

Once **Filter Defaults** are created, they can be accessed using the **Selected defaults** drop-down menu. Users can save specific **Filter Defaults** to a file using the **Export** button. The saved **Filter Defaults** file can be added to projects using the **Import** button.

The following sections describe the options for Filter Defaults.

Veta Defaults

Default units can be set under the Veta Defaults menu. Options for units are Metric, or USCS.

Common

Users have the option to select **Use all** as a default for the **data lot name** by checking the box in the Filter Defaults customization box. Selecting **Use all** will automatically select each data lot name file in the project, as previously illustrated in Figure 46.

Compactor

Users have the option to select **Use all** as a default for the **Imported file name or Machine ID** by checking the box in the Filter Defaults customization box. Selecting **Use all** will automatically select each available option for the project, as previously illustrated in Figure 46.

Users can set automatic data filters for any of the data available in their IC system. For example, users only interested in vibratory passes can create a default filter that excludes **static** passes from **Compaction Mode**. Another useful filter default is to create a pass count filter that reflects the optimum pass count for the project established during a trial or test section. Other options include filtering by **ICMV**, **temperature**, **speed**, **amplitude**, or **frequency**.

Dielectric Profiler

Users have the option to select **Use all** as a default for the **Imported file name, Machine ID, Sensor location, Sensor ID,** or **Sensor offset**, by checking the box in the Filter Defaults customization box. Selecting **Use all** will automatically select each available option for the project, as previously illustrated in Figure 46.

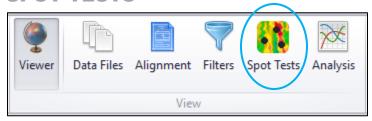
Other options include setting default filters for **Air voids, Dielectric, Dielectric Height, Dielectric Quality, Speed,** or **Temperature.**

Thermal Profiler

Users have the option to select **Use all** as a default for the **Imported file name, Machine ID,** or **Sensor location** by checking the box in the Filter Defaults customization box. Selecting **Use all** will automatically select each available option for the project, as previously illustrated in Figure 46.

Other options include automatically selecting the **Cold Edge & Ride Bracket Filter** and can set defaults filters for **Speed** or **Temperature**.

SPOT TESTS



The spot test screen is used to import the results of field tests into Veta. This is useful for performing correlations between field tests and intelligent construction data (e.g., correlations between core density results and pass count, temperature, or ICMV). An overview of the **Spot Tests** screen is shown in Figure 74. There are different tabs for different types of spot test data. The different data tabs and directions for adding spot tests are described in the following sections.

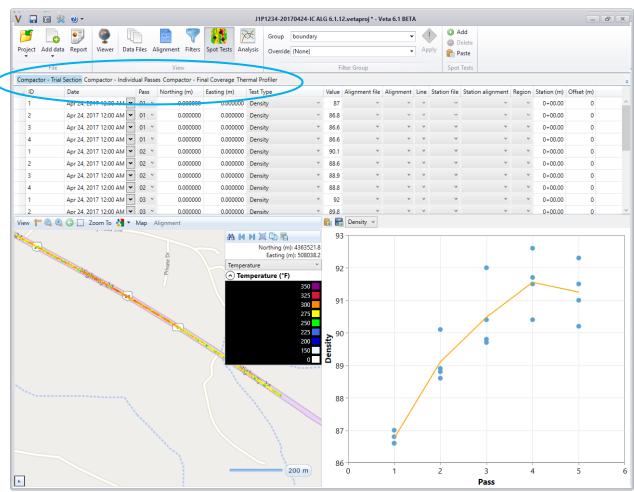


Figure 74. Spot tests screen.

Compactor - Trial Section

The **trial section tab** can be used to plot a rolling pattern test section. Figure 74 shows an example trial section. Location coordinates are not required for a trial section but may be included. Trial sections

should include unique IDs for each test location and the density results (using a density gauge) at each location for different passes. The data generally creates a curve that can be used to identify a target pass count. Figure 74 shows a trial section curve. The data set includes four test locations with density data collected at passes one through five. The curve peaks at a pass count of four. This can be used as a target pass count when analyzing future data sets for this project.

Note that the spot test screen includes tooltips. Hovering over data points with the mouse cursor displays information for each point, as shown in Figure 75.

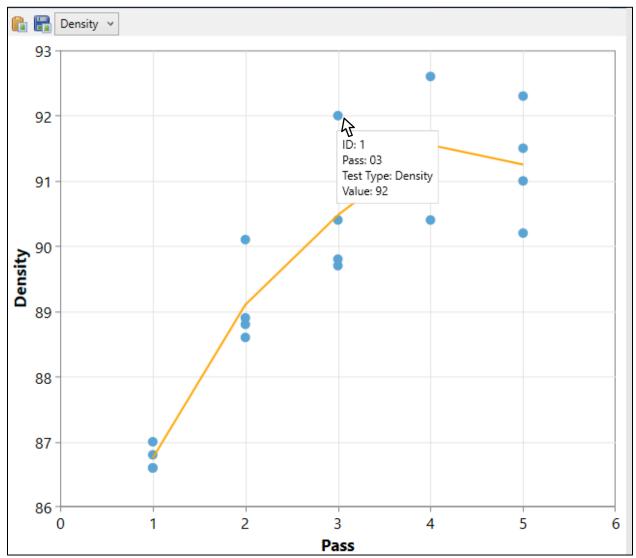


Figure 75. Tooltips in the spot test screen.

Compactor - Individual Passes

The **compactor individual passes** tab can be used to map and correlate spot test data to IC data. Individual pass data should include a unique ID, the pass when data was collected, coordinates of test location, test type, and the test value. Alternatively, if a LandXML alignment file is used, stationing and

offset data may be used to mark the location of spot tests. Figure 76 shows an example of data plotted on the compactor individual passes tab.

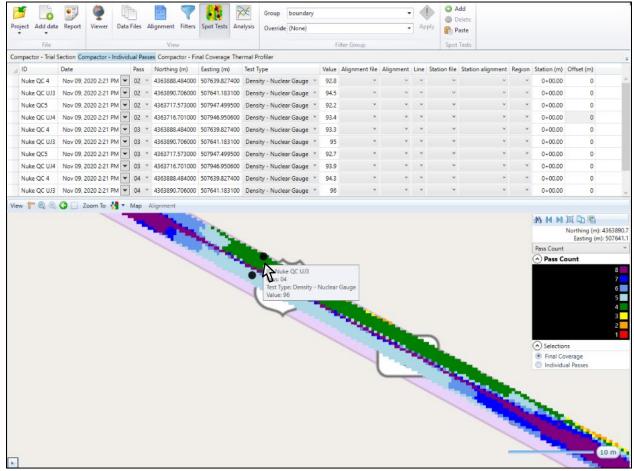


Figure 76. Compactor individual passes tab.

Compactor - Final Coverage

The compactor **final coverage tab** is identical to the **compactor individual passes** tab, except it is used for spot tests that are performed after all rolling is complete. For example, core density data should be included in the **final coverage tab**.

Thermal Profiler

The thermal profiler tab is used to import spot tests to correlate against thermal profiler data.

Dielectric Profiler

The dielectric profiler tab is used to import spot tests to correlate against dielectric profiler data.

Adding Spot Tests

Spot tests can be added using the green **Add** button and typing in the data for each spot test. Alternatively, the information can be cut and paste from a spreadsheet. This may be more efficient if coordinate data and test IDs already exist in a spreadsheet format. Users should make sure that the data headers and values match the Veta requirements exactly. The simplest way to achieve this is to copy a sample spot test in Veta to the clipboard and paste it into an excel spreadsheet as follows:

Step 1. Use the green button to add a spot test in Veta as shown in Figure 77. Note that the date is automatically populated.

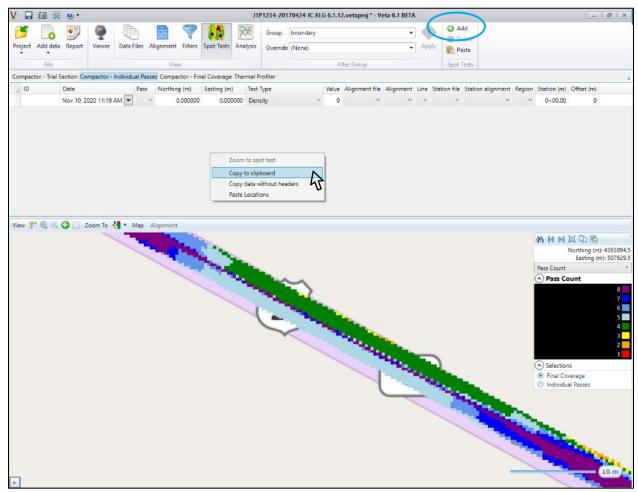


Figure 77. Adding a spot test manually using the add button and copying the data to the clipboard.

Step 2. Copy the data to the clipboard by right-clicking inside the spot test box as illustrated in Figure 77.

Step 3. Paste the data into an excel spreadsheet and populate the columns as illustrated in Figure 78.

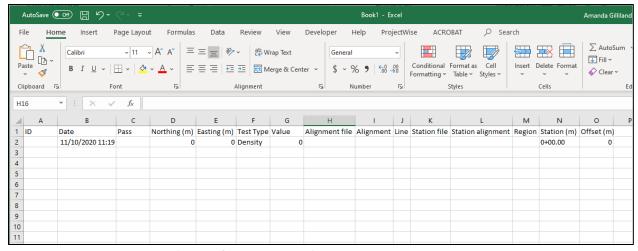


Figure 78. Pasted data into an excel spreadsheet.

Step 4. Populate the excel spreadsheet using spot test data as shown in Figure 79. Note that unused columns may be deleted.

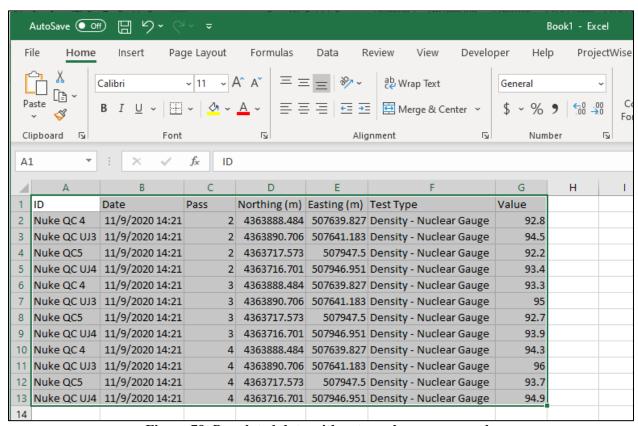
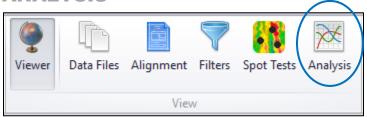


Figure 79. Populated data with extra columns removed.

Step 5. Paste the data back into Veta using copy and paste functions. Make sure data headers are included in the selection. Note that the "Pass" column only applies to individual or trial section data.

ANALYSIS



The analysis screen is used to customize analysis options. General Setup and individual options for Compactor, Thermal Profiler, and Dielectric Profiler data are summarized in the following sections.

General Setup

Click on **Setup** in the left control bar to select the machine categories to analyze, as illustrated in Figure 80.

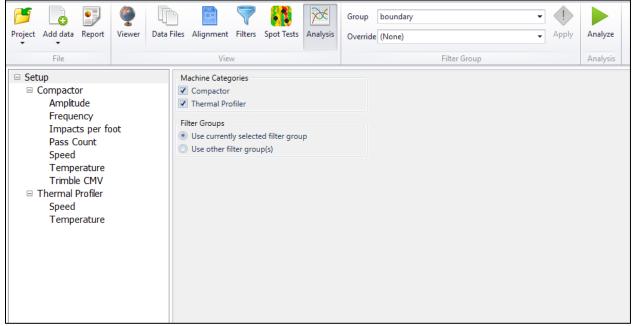


Figure 80. Analysis set up screen. Navigate analysis options in the left control bar.

Filter Groups

Users may choose to **use the currently selected filter group by** selecting the button next to it. Alternatively, users may select **use other filter groups.**

Selecting **use other filter groups** allows users to perform one of the following:

- Select an override filter.
- Select multiple filter groups to run simultaneously.

The difference between these two analysis options is that the override filter will use the parameters in the selected filter group and add the override filter parameters, producing one set of analysis results. Selecting multiple filter groups produces multiple separate analysis results.

For example, the following figures show analysis results using a currently selected filter group, then using an override filter as previously described in chapter **Filters**. Figure 81 shows the sublot temperature results using a standard filter group. The temperatures represent final coverage. Figure 82 illustrates applying an override filter in the setup screen. This override filter has a pass count data filter that only includes the first breakdown pass. Figure 83 shows the sublot temperature results using the override filter. Note the difference in temperatures between final coverage and pass one data.

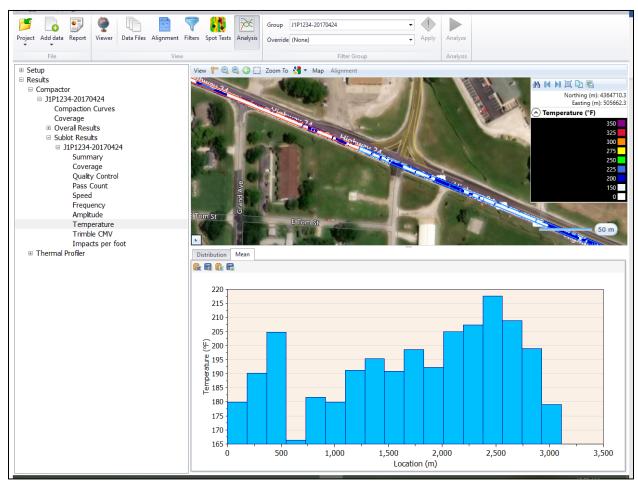


Figure 81. Sublot temperature analysis using standard filter group. Data represents final coverage.

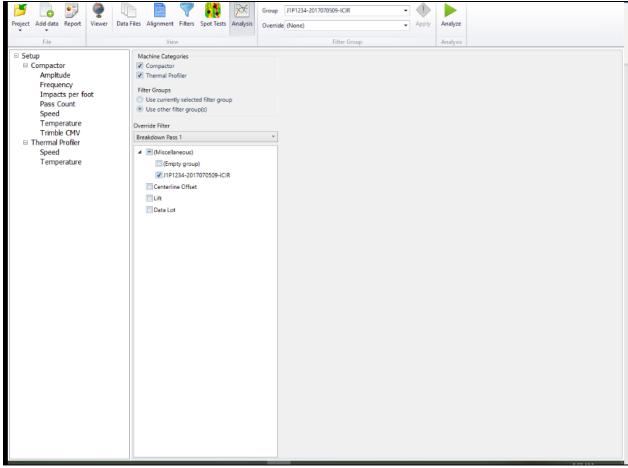


Figure 82. Applying an override filter to the standard filter group.

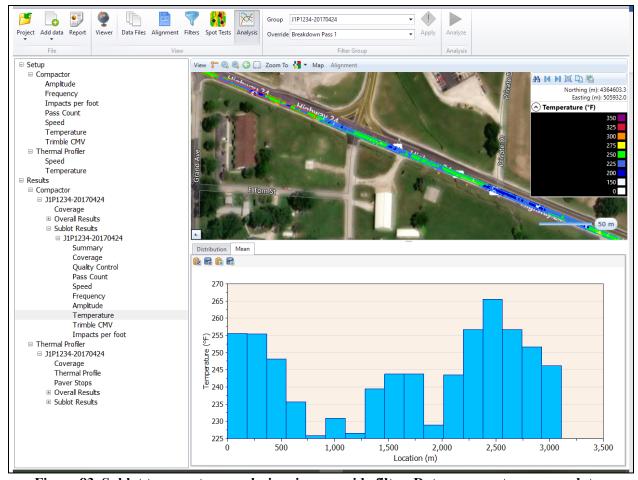


Figure 83. Sublot temperature analysis using override filter. Data represents pass one data.

As an alternative to using an override filter, users may elect to set up two different filter groups to achieve similar results. For example, the results shown in Figure 81 through Figure 83 can be replicated using two filter groups. Each filter group contains the same location filters and other standard filters. However, the second filter group contains a data filter that only selects the first pass for analysis. Creating a second filter group with the same standard filters is easily performed by copying and pasting existing filter groups described in chapter **Filters**. Setting up analysis using multiple filter groups is illustrated in Figure 84. Note that no override is selected. Running multiple filter groups will produce multiple sets of results, as shown in Figure 85.

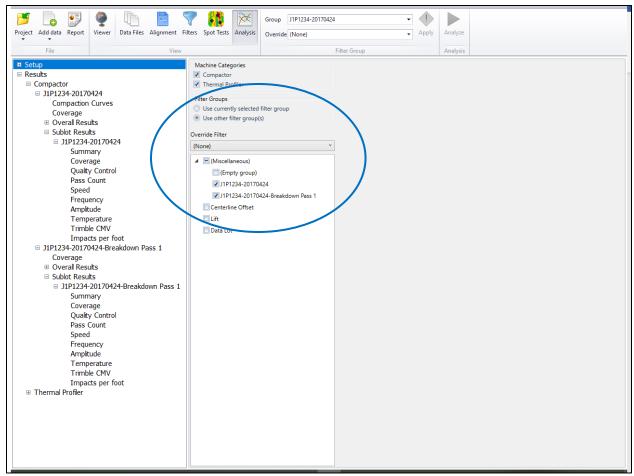


Figure 84. Setting up analysis with multiple filter groups.

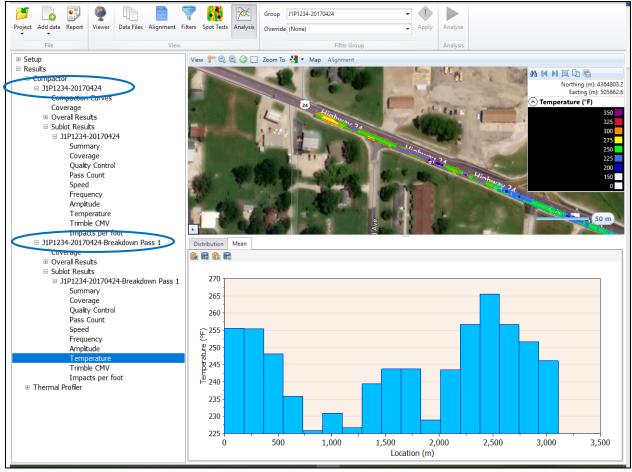


Figure 85. Analysis results using multiple filter groups.

Compactor Setup

The compactor analysis setup can be customized by selecting **Compactor** in the left control bar on the analysis screen. The compactor analysis options are shown in Figure 86 and described in the following sections.

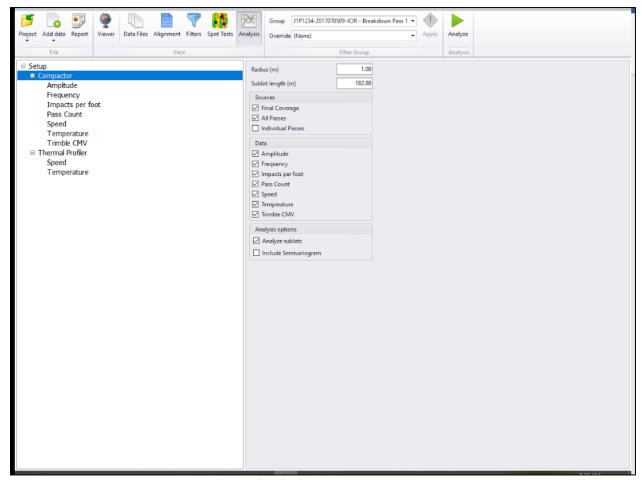


Figure 86. Compactor setup screen.

Radius

Radius refers to the data around a spot test that will be included in the correlation analysis. For example, Figure 86 shows that the data within a 1 meter (3.28 feet) radius of each spot test will be included for correlation.

Sublot Length

The sublot length can be modified to meet individual needs. Users should consult their specifications for sublot length requirements. Figure 86 shows a compactor sublot length of 182.88 meters (600 feet).

Sources

For compactor data, users may choose to analyze final coverage, all-passes, or individual passes. Users can choose to select the different sources by checking or unchecking the boxes next to the options. At least one source must be selected to perform the analysis.

Analysis Options

Users may toggle the options to analyze sublots on or off under the **analysis options.** Users may select **include semivariogram** to perform a semivariogram analysis. This is further described in the **Results** section.

Data

Users may select the different data parameters to analyze by checking or unchecking the boxes next to the **data** options. Analysis options for each selected data metric can be further analyzed using the following options. At least one data type must be selected to perform the analysis.

Cumulative Specification

Cumulative specifications can be applied to each data metric selected for analysis. Cumulative specifications apply to final coverage data only. Figure 87 shows an example of a cumulative specification for ICMV where 75% of the (final coverage) data should be greater than or equal to 25. More information on selecting target ICMV values can be found in supplemental documents at www.intelligentconstruction.com.

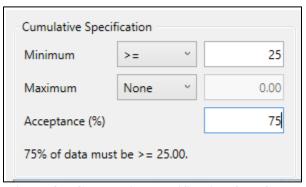


Figure 87. Cumulative specification for ICMV.

Quality Control Thresholds

Quality control thresholds can be applied to the following compactor settings:

- Speed
- Temperature
- ICMV

Quality control analysis is further described in the **Results** section.

Individual Specification

Individual specifications can be applied to the following compactor settings:

- Speed
- ICMV

An example of using the individual temperature specification is illustrated in Figure 88. This example shows that 75 percent of the pass 1 (initial breakdown) temperatures should be above 250 degrees and that 75% of the pass 6 data (target/optimum pass) should be above 180 degrees. The individual specification analysis is only performed if **individual passes** are selected under the **compactor setup**. The results of this analysis are further described in the **Results** section.

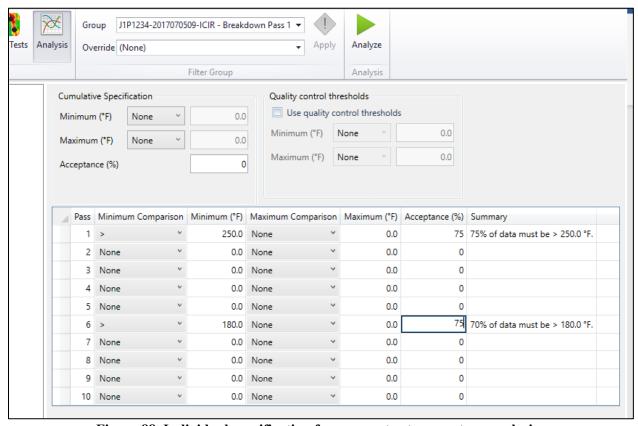


Figure 88. Individual specification for compactor temperature analysis.

Thermal Profiler Setup

The thermal profiler setup screen is shown in Figure 89. The analysis options for thermal profilers are generally the same as the options for compactors described in the previous section. Note that thermal profiler data is simpler than compactor data because there is no need to consider the different data sources (final coverage, all-passes, and individual passes). There is only one data source for thermal profiler data. Thermal profiler data and compactor data typically have different sublot length requirements which are easily accommodated on the separate setup screens. Users may choose to remove paver stops from analysis as described in the following section.

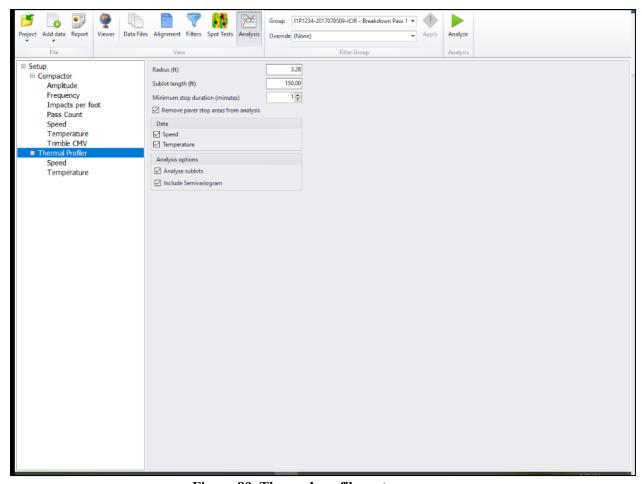


Figure 89. Thermal profiler setup screen.

Paver Stops

Paver stops can be removed from the analysis by selecting the box next to **remove paver stops**. When this option is selected, surface temperature readings 2 feet before and 8 feet after paver stops (that meet the minimum stop duration specified) are removed. According to AASHTO PP80-20 Appendix X5, it is standard to remove paver stops more than 1 minute in duration. This may vary by agency.

Temperature Specifications

Additional specifications for thermal profilers include the differential and semivariogram index specifications. These can be set up under the **Temperature** tab, as illustrated in Figure 90. These specification requirements will vary by the Agency. For more information on these specifications, reference AASHTO PP 80-20 Standard Practice for Continuous Thermal Profile of Asphalt Mixture Construction.

When the semivariogram index specification is selected, users must also select *Include Semivariogram* under **Thermal Profiler** setup (illustrated in Figure 89).

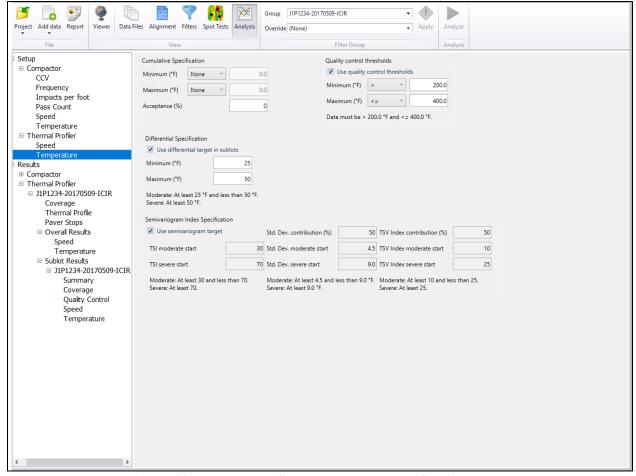


Figure 90. Thermal profiler temperature specification setup.

Dielectric Profiler Setup

Cumulative specifications can be set for either dielectric values or air voids (if the calibration has been entered and applied). Specification setup was previously described in section **Compactor Setup.**

Results

After all parameters have been set up according to user specifications, push the green analyze button to perform the analysis/analyses. The results will appear in the left control bar under the setup options. The following sections describe the analysis results.

The results can be viewed by clicking each result item from the left control panel. Some results may need to be expanded to be visible by clicking the plus sign icon. This is illustrated in Figure 91.

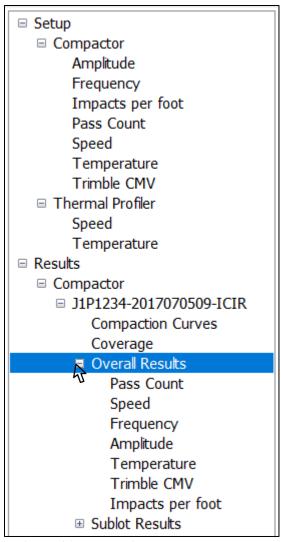


Figure 91. Expanding the overall results.

Compactor

The following sections describe the analysis results for compactors.

Coverage

The **coverage** results display a statistics table that includes the area covered in square feet or square meters (units may be changed in the **project properties box**). If the analysis includes a location filter, statistics are given for the area and percent covered by at least one pass. The table also shows how much of the location filter, as a percent and by area, is covered by each pass count. The pie chart graphically shows pass count coverage. The pie chart's legend is tied to the legend that can be customized in the viewer screen. It is recommended that the legend is customized to match the target or optimum pass count, as previously described in chapter **Filters**. An example of the **coverage** results is illustrated in Figure 92. The legend was adjusted to match a target pass count of four, as shown in the pie chart.

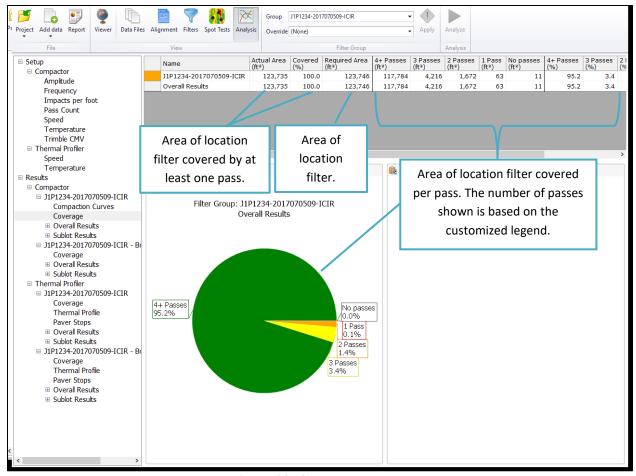


Figure 92. Coverage results.

Overall Results

The **Overall Results** include statistics for all data metrics that were selected for analysis. Users can view different results by clicking different data metrics. Final Coverage data is shown by default. Users can toggle between final coverage, all-passes, and individual passes using the drop-down menu as illustrated in Figure 93.

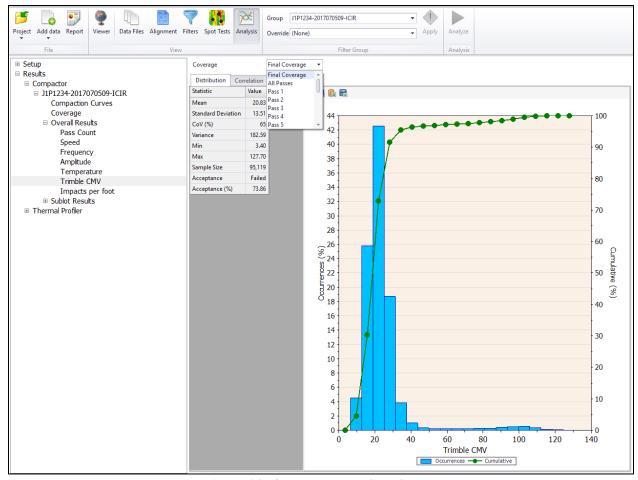


Figure 93. Overall results for ICMV.

Distribution

The **distribution tab** displays statistics for the selected variable, including mean, standard deviation, coefficient of variation, minimum, maximum, and sample size. If a specification target was included for that variable, the table includes the target status (Passed/Failed) and % of target achieved. Histograms show the occurrence frequency of each dataset, based on the center value of each range. Vertical bars show the occurrences of each value. A line shows the cumulative frequency distribution, plotting the percent of data at or below each value.

Correlation

The **Correlation tab** shows the linear regression between the selected metric and in-situ spot tests. Correlation curves can represent final coverage, all-passes, or individual passes data. The chart includes a plot of the selected data metric correlated to the spot test data points as well as a linear fit with a fitted equation and an R² value. The data surrounding the spot test that is used for correlation analysis is identified by the radius defined in the setup. The final coverage correlation analysis report can be used to determine the target value of ICMV when the ICMV metric is selected for analysis. This is illustrated in Figure 94., where a target density of 95% corresponds to an ICMV value of 18.5.

Alternatively, if no spot test data is available, the target ICMV can be established using the compaction curve as described in under **Section Sublot Results**. *Note that in Veta 7.0 the compaction curve data is only visible under sublot results*.

The correlation between density and ICMV is dependent on the sophistication of ICMV equipment used to collect the data. Users should use caution when evaluating the ICMV data and consider the influence of variables on the data as described in the FHWA ICMV Road Map Tech Brief.

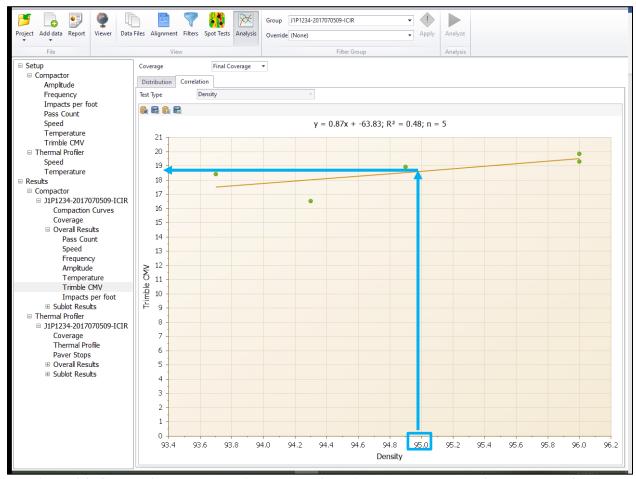


Figure 94. Correlation curve showing the relationship between core density data and ICMV.

Sublot Results

If **Analyze sublots** is selected on the Setup screen, a sublot analysis is performed. Expand the sublot results and filter group tab to view the sublot results. Users can customize sublot lengths on the setup screen.

Summary

The summary tab includes up to four components, including:

- Summary of mean values (or pass/fail when cumulative specifications are used) for all data metrics (as selected under the data setup) for each sublot.
- Map of sublots.
- Distribution tab with statistics for selected sublot.
- Compaction curve data (for ICMV and temperature only).

An example of the sublot results summary is illustrated in Figure 95. The windows can be custom sized by dragging the dividers. Note that when cumulative specifications are used, the summary table populates with **passed** or **failed**. When cumulative specifications are not used, the mean value is populated in the summary table.

Users can click on the individual metrics to show details for that metric. The statistics and charts display the corresponding sublot results. When users click on temperature or ICMV metrics, a compaction curve tab is available. The compaction curves show the results for the corresponding sublot as illustrated in Figure 96 and described in the following section.

The last sublot length is displayed on the summary page (the last sublot length is typically longer or shorter than the rest of the sublots.

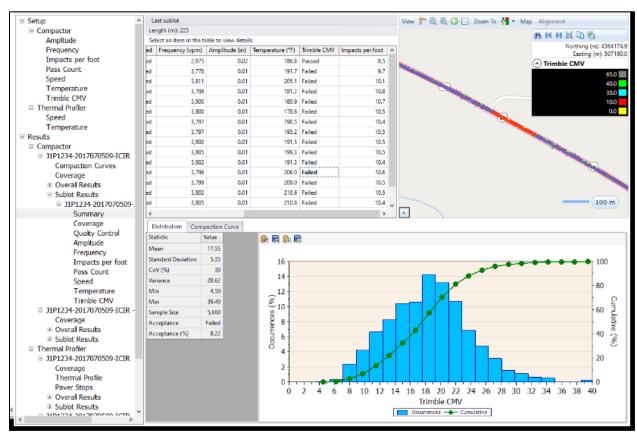


Figure 95. Sublot summary results.

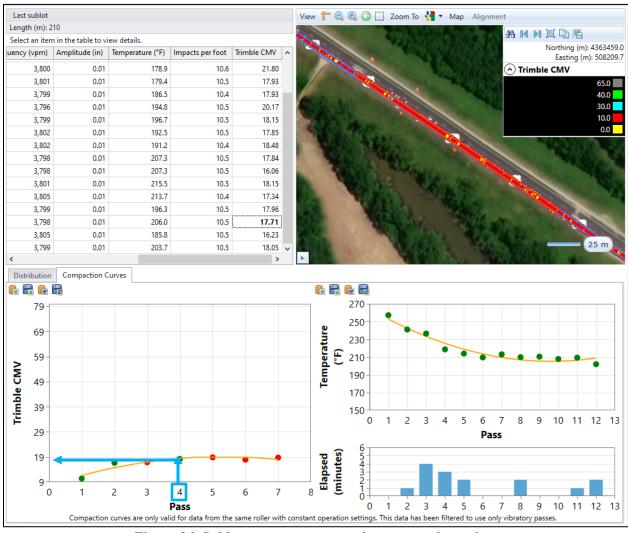


Figure 96. Sublot summary compaction curve tab results.

Compaction Curves

The compaction curves results show the compaction curve for ICMV versus pass count data. ICMV values are only collected during vibratory compaction. This curve can be used to determine an optimum ICMV value based on a target pass count (alternatively, a correlation curve can be used to establish a target ICMV value. This is further described in the section **Overall Results**).

For example, Figure 96 shows a sublot with an optimum pass count of 4. The corresponding Target ICMV value for a pass count of 4 is just under 19. This value can be used to evaluate consistency of ICMV data on the project. The summary table is a quick way to view all the mean ICMV values, and the compaction curves can provide further details. For example, Figure 97 shows a sublot from the same project with a slightly, but noticeably, higher mean ICMV. Clicking on the higher mean ICMV shows the compaction curve for the sublot. The characteristics of the curve are slightly different with a slightly higher optimum

ICMV. However, the corresponding temperature curve shows cooler compaction temperatures, which may affect the stiffness measurements.

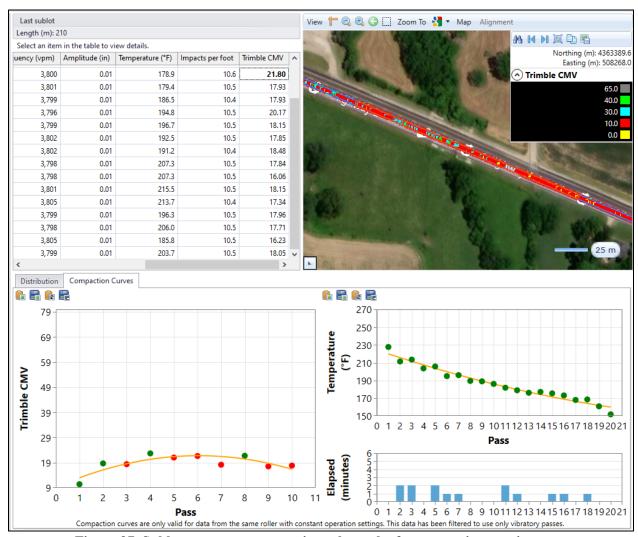


Figure 97. Sublot summary compaction tab results for comparing consistency.

Caution should be used when evaluating ICMV data. Most of the commercially available IC equipment use accelerometers that are only capable of level 1-2 ICMV values. These are significantly influenced by equipment, environmental, and material changes as previously described. For more information reference the FHWA ICMV Road Map Tech Brief. ICMV Compaction curves are only valid for vibratory compaction without significant changes to the material, environment, and equipment variables.

For asphalt projects, the compaction curve results also show a temperature loss curve based on the mean temperature recorded at each pass. The average time between passes is shown below the temperature cooling curve (as illustrated in Figure 96). This information may be useful to monitor surface temperatures during rolling and set quality control thresholds. The information in the compaction curves results is based on the all-passes data, i.e., the compaction history.

Coverage

Coverage can be viewed for each sublot (when location filters, or boundaries, are used). This can be useful to view and isolate areas that did not meet coverage requirements. Coverage can be viewed by chart and table. The **Chart** shows total coverage for at least one pass. For IC data, there is typically more than one pass in an optimum rolling pattern. The **Table** tab shows the coverage for cumulative passes. The number of passes shown in the table is dependent on the number of passes customized in the legend. Coverage is shown in square units (feet or meters) and by %. Figure 98 shows the sublot coverage table for a project with an optimum pass count of 8. Note that the first sublot does not meet the coverage requirements.

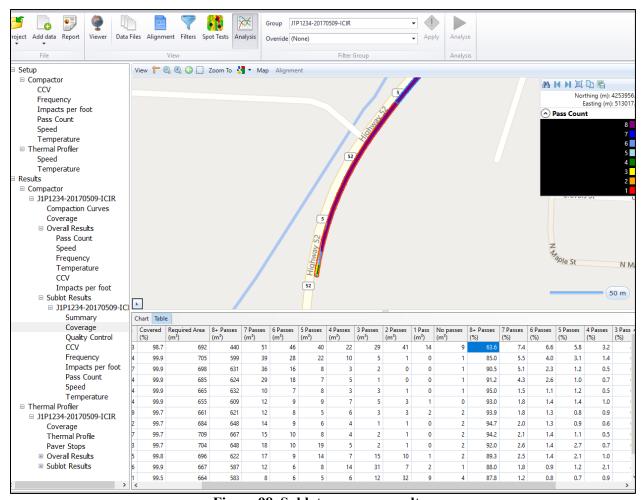


Figure 98. Sublot coverage results.

Quality Control

Quality control thresholds can be set for temperature and speeds. Setting thresholds is a useful quality control tool for monitoring these variables. The thresholds are set under the **Compactor** analysis setup. Figure 99 shows the quality control results for sublot mean speeds with thresholds set from 2.5 to 3.0 mph. This quickly identifies areas where the speed was outside these thresholds.

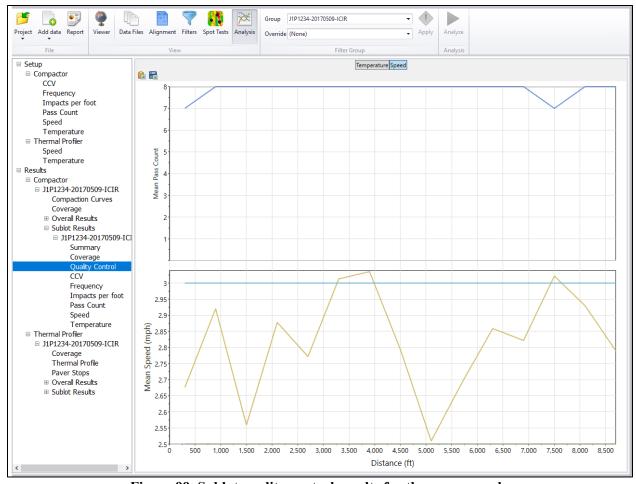


Figure 99. Sublot quality control results for the mean speed.

Data Details

Each data metric selected for analysis has sublot details. Users can click on the data metric to show the sublot details. There are up to three tabs displayed for each metric, including:

- Distribution shows the location and length of each sublot as well as the standard computed statistics in table form. An example of the distribution tab results using ICMV data is illustrated in Figure 100. Users can click on any data in the table to zoom to the sublot in the map.
- Mean displays the mean value of the selected metric in a bar chart format. An example of the mean tab results using ICMV data is illustrated in Figure 101.
- Acceptance is displayed when cumulative specifications are used. The cumulative percent is shown in a bar chart form, and a red line indicates the acceptance criteria. An example of the acceptance tab results using ICMV data is illustrated in Figure 102.

Distribution Mean Acceptance										
Location (m)	Length (m)	Acceptance	Acceptance (%)	Min	Mean	Max	Standard Deviation	Variance	CoV (%)	Sample Size
0.00	182.88	Passed	94.4	7.50	61.21	127.70	33.06	1,093.19	54	5,14
182.88	182.88	Passed	75.9	4.50	20.58	46.10	7.03	49.36	34	4,77
365.76	182.88	Passed	79.0	4.80	19.43	42.50	5.47	29.94	28	5,63
548.64	182.88	Passed	82.7	4.90	21.55	49.40	6.70	44.84	31	5,14
731.52	182.88	Passed	81.2	4.20	20.82	53.70	6.94	48.20	33	5,37
914.40	182.88	Failed	73.0	3.90	18.09	42.70	5.23	27.39	29	5,77
1,097.28	182.88	Failed	71.2	4.70	18.26	37.80	5.40	29.14	30	5,62
1,280.16	182.88	Passed	79.9	5.60	19.83	40.30	5.39	29.08	27	5,72
1,463.04	182.88	Failed	73.5	4.80	18.42	51.10	5.45	29.75	30	5,71
1,645.92	182.88	Failed	72.3	6.00	17.51	33.30	4.25	18.06	24	5,50
1,828.80	182.88	Failed	74.2	5.00	18.51	36.00	4.90	23.97	26	5,57
2,011.68	182.88	Failed	67.2	4.50	17.55	39.40	5.35	28.62	30	5,66
2,194.56	182.88	Failed	63.7	3.40	16.78	33.20	4.83	23.29	29	5,58
2,377.44	182.88	Failed	70.7	5.60	17.66	37.70	4.90	23.98	28	5,75
2,560.32	182.88	Failed	68.3	4.90	17.41	35.30	4.98	24.78	29	5,61
2,743.20	182.88	Failed	69.6	4.70	18.10	43.20	5.55	30.77	31	5,70
2,926.08	224.91	Failed	64.1	4.40	16.84	32.00	5.11	26.09	30	6,76

Figure 100. Distribution tab sublot data details.

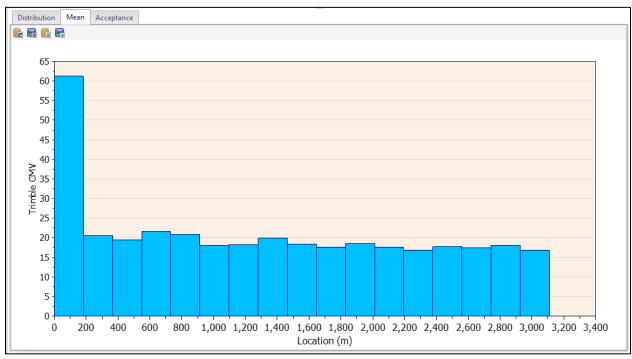


Figure 101. Mean tab sublot data details.

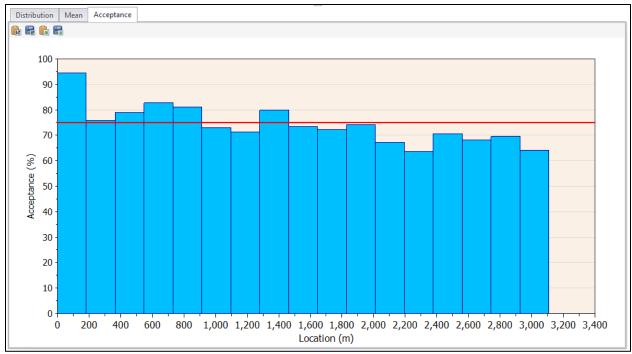


Figure 102. Acceptance tab sublot data details (used for cumulative specification only).

Thermal Profiler

The following sections describe the analysis results for thermal profilers.

Coverage

The **coverage** results display a statistics table that includes the area covered in square feet or square meters (units may be changed in the **project properties box**). If the analysis includes a location filter, statistics are given for the area and percent covered.

Thermal Profile

The thermal profile results show a 2D color map of temperature data versus distance, the duration of paver stops versus distance, and speed versus distance. The minimum time duration for what Veta considers a "stop" is customized on the Setup screen. All three charts are synchronized. Users can zoom in by drawing a box around a selected area. Click **Zoom to Fit** to view the entire profile length. To pan, right-click and drag or use the horizontal scroll bar at the bottom of the screen. The legend can be displayed by clicking **legend**. Note that the legend for the thermal profile results is the same legend used for the mapped data. The legend can be customized to show more or fewer temperatures as described in chapter **Viewer**. An example of the thermal profile result screen is illustrated in Figure 103. Note that this example shows many paver stops.

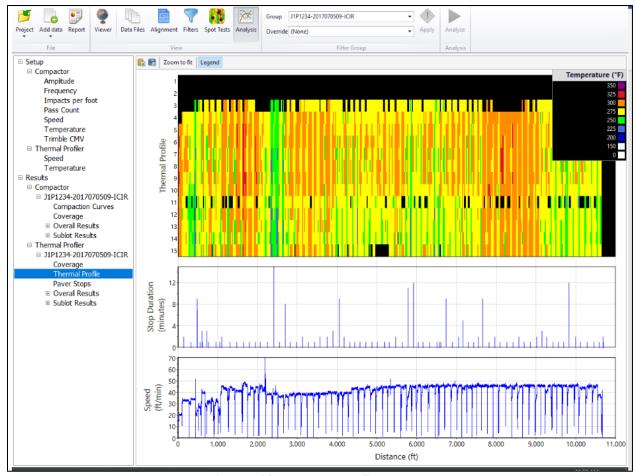


Figure 103. Thermal profile results.

Paver Stops

Paver Stops display a map of the thermal profiler data with paver stop locations circled on the map. The stop duration is shown next to each circle. The results are in table form above the map, as illustrated in Figure 104.

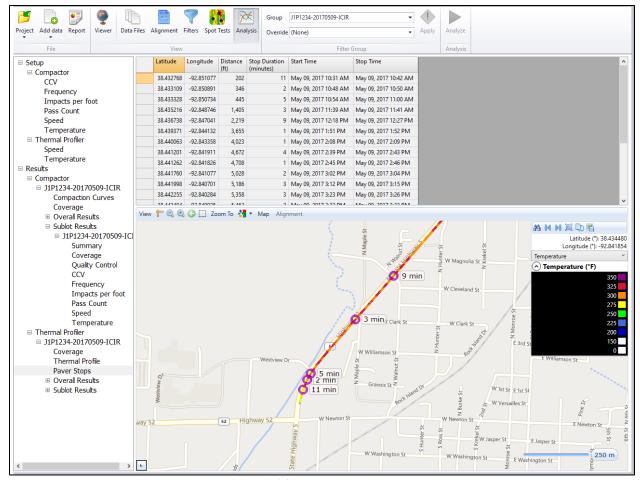


Figure 104. Paver stops results.

Overall Results

The overall results display the same information previously described in section **Compactor**. The only applicable data source is the raw data (individual passes do not apply to thermal profiler data).

Sublot Results

The sublot results display the same information on the **Distribution** and **Mean** tabs previously described in section **Compactor.** Additional results include the optional **temperature differential specification** or **semivariogram index specification** as previously described under thermal profiler in section **Analysis**.

If either of these (or both) specifications are selected during analysis setup, additional tabs with the specification results will be populated. Figure 105 shows the differential results for sample thermal profiler data. The summary of low, moderate, and severe segregation are summarized. Details for each sublot are displayed in table format. Users can click on any data in the table to zoom to the sublot in the map. Example semivariogram results for the same sample project are illustrated in Figure 106. More information on these specifications can be found in AASHTO PP 80-20.

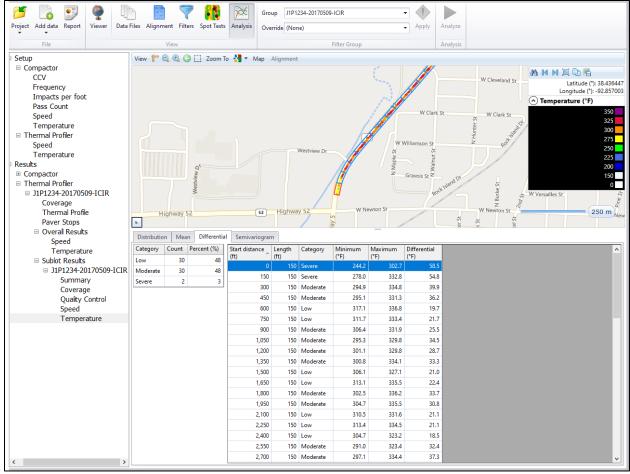


Figure 105. Thermal profiler differential specification results.

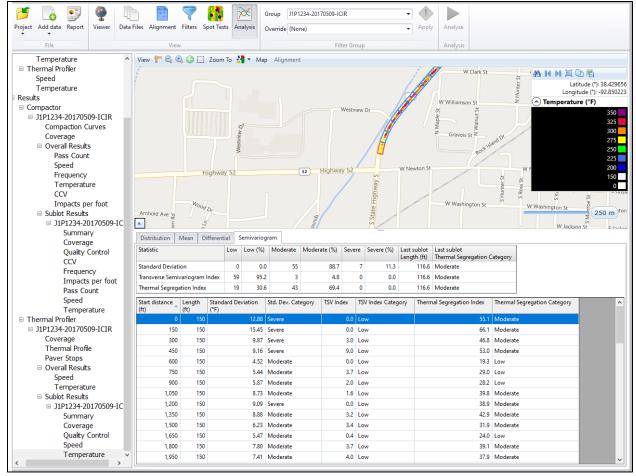


Figure 106. Thermal profiler semivariogram index specification results.

Dielectric Profiler

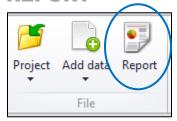
Overall Results

The overall results display the same information previously described in section **Compactor**. The only applicable data source is the raw data (individual passes do not apply to dielectric profiler data).

Sublot Results

The sublot results display the same information on the **Distribution** and **Mean** tabs previously described in section **Compactor**.

REPORT



The **Report** screen is used to generate PDF or Excel reports or export data to text files. Reporting options are summarized in the following sections.

Report Dialog Box

Figure 107 shows the report dialog box that appears when **Report** is selected from the **File** toolbar.

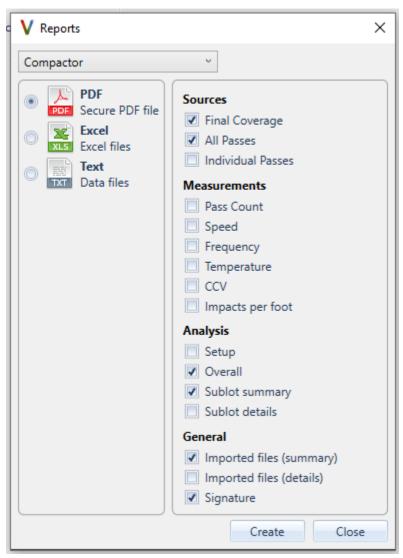


Figure 107. Report dialog box.

Users can select the equipment type using the dropdown menu. Figure 107 shows the options for **compactor** reports.

Users can select the type of report to generate by selecting **PDF**, **Excel**, or **Text**.

PDF Reports

The PDF report is a secured format with randomly generated password protection ideal for agency and contractor permanent records.

The PDF report can be customized according to the users' requirements. The report includes the selected options in one complete report. Each customizable report section is described in the following sections.

Sources

For compactor data, users can select final coverage, all-passes, and/or individual passes data.

For thermal and dielectric profiler data, only raw data is applicable.

Measurements

All data measurements that were selected for analysis can be selected for reporting. If the analysis has not been performed, this option will not be available in the report dialog box.

Analysis

Users can select whether or not to include the setup details in the analysis results by selecting **Setup**. Different levels of results (summary or detailed) can be included for overall and sublot analyses. Users should consult agency specifications to determine the required results to include in the report. Selecting all options will generate a lengthy report. If the analysis has not been performed, this option will not be available in the report dialog box.

General

Users can select a summary table of imported data files names or include the details. The details include all general header information. This information may vary by vendor. Users can select whether to include a signature line at the end of the report.

Excel Reports

Excel reports can be customized using the same options described under section **PDF Reports**. Excel files are generated for each selected data metric (ICMV, Frequency, Pass Count, Temperature, etc.) and

analysis type (Final Coverage, Individual Pass, All-passes, Coverage, Sublot). File names are automatically generated using the data file name, analysis description, date, and time.

Text

The Text option allows users to export the filtered data in a text format. If the compactor is selected, final coverage and all-passes data can be exported. If the data has been filtered, the **Text** option will only export the filtered data.

Users can select **Text** and select the data to export. A dialog box will prompt users to navigate to a folder where the files will be saved. The text files are automatically named using a standard naming convention.

ICSupport@TheTranstecGroup.com



